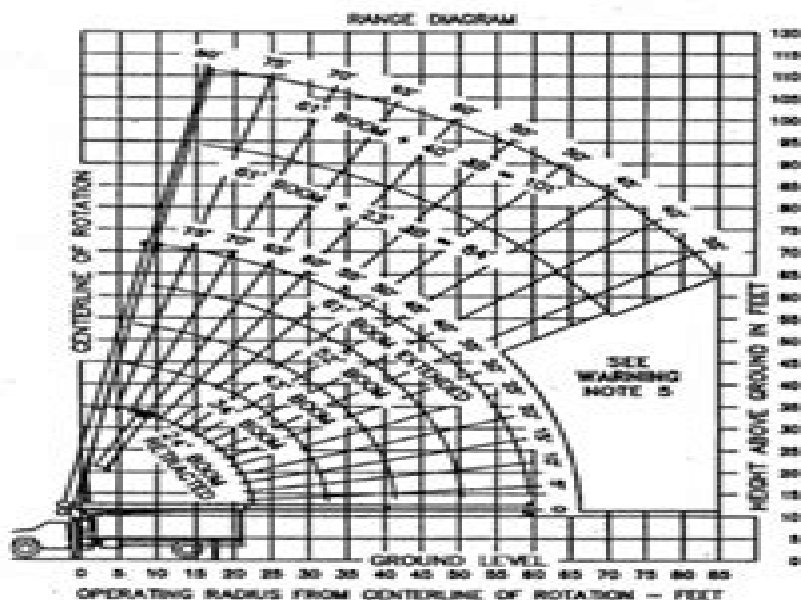


STERLING CRANE

LIFTING CHARTS - Boom Trucks

MANITEX MODEL M1461 - 14 TON CAPACITY



ALLOWABLE LINE FULL				WARNING
1 PART LINE	2 PART LINE	3 PART LINE	4 PART LINE	
				ANY TWO-BLOCK SYSTEM MUST BE IN POSITION BEFORE OPERATING CRANE. BEFORE OPERATING CRANE, REFER TO CRANE'S MANUAL. KEEP AT LEAST 2 FEET OF LEAD LINE ON DRUM AT ALL TIMES.
7800 LBS	15200 LBS	22800 LBS	30400 LBS	
7400 LBS	14800 LBS	22400 LBS	30000 LBS	OUT OF TOLERANCE LINE CANNOT BE USED FOR LIFTING LOADS.

DEDUCTIONS FROM RATED LOADS FOR MANITEX SUPPLIED LOAD HANDLING DEVICES	
OVERHAUL, BALL, OR ROLLER	500 LBS
SINGLE THICK END BLOCK	500 LBS
DOUBLE THICK END BLOCK	1000 LBS
HOOK, PULLEY, OR SHACKLE	500 LBS
SWING AROUND JIB (EXTENDED)	SEE LIFTING CHART

WARNING
 LIFTING OFF THE MAIN BOOM POINT WHILE THE SWING AROUND JIB IS EXTENDED IS NOT PERMITTED OR APPROVED.

LIFTING CAPACITY IN LBS WITH EXTENSION AND STABILIZER EXTENDED					LIFTING CAPACITY IN LBS WITH EXTENSION AND STABILIZER EXTENDED	
REACH (FT)	24 FT	34 FT	44 FT	54 FT	64 FT	74 FT
100	10000	10000	10000	10000	10000	10000
90	10000	10000	10000	10000	10000	10000
80	10000	10000	10000	10000	10000	10000
70	10000	10000	10000	10000	10000	10000
60	10000	10000	10000	10000	10000	10000
50	10000	10000	10000	10000	10000	10000
40	10000	10000	10000	10000	10000	10000
30	10000	10000	10000	10000	10000	10000
20	10000	10000	10000	10000	10000	10000
10	10000	10000	10000	10000	10000	10000
0	10000	10000	10000	10000	10000	10000

- NOTES:**
1. OPERATOR MUST READ AND UNDERSTAND THE CRANE'S MANUAL BEFORE OPERATING THE CRANE.
 2. CRANE MUST BE PROPERLY MAINTAINED AND INSPECTED BEFORE USE. CRANE MUST BE INSPECTED BY A QUALIFIED PERSON BEFORE USE.
 3. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 4. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 5. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
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 7. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 8. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 9. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 10. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
- CAUTIONS:**
1. OPERATOR MUST BE PROPERLY TRAINED AND CERTIFIED TO OPERATE THE CRANE.
 2. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
 3. CRANE MUST BE USED WITHIN ITS RATED CAPACITY. CRANE MUST BE USED WITHIN ITS RATED CAPACITY.
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Manitex
 MODEL M1461
 MANITEX INC.
 CRANE MEETS AND EXCEEDS REQUIREMENTS
 PER MIL. STANDARD-1000, REV. 2-62



Manitex Crane Parts Manual M1461

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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web for example the shoe manufacturer produces three different shoe typologies i e classic casual prototypes the sole manufacturer produces two typologies of soles i e leather leather rubber insole manufacturer produces two main outputs i e insole footbed etc

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web after the sole and insole are created the first step in manufacturing the shoe is the sewing of the shoe upper onto the outsole

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web the basic shoemaking steps are 1 cutting upper parts 2 stitching shoe uppers 3 lasting and assembly in this article we will look at each of these factory processes for shoes of course the number of operations is not 3 the number of operations is more like 30 000 depending on how you are counting cutting shoe parts

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web the number of steps involved in the shoe manufacturing process depends on the style of shoes being produced for example how shoes are made for private label brands is very different from the custom shoemaking process looking for a ballpark figure let s just say a shoe may be created in 70 steps or it may take up to 300 to complete