

## CONTROL AND ADJUSTMENT OF THE TRACK-SHOE TENSION

### 1. Test

#### ★ Test conditions:

- Solid, flat ground.
- Working equipment: resting on the ground.

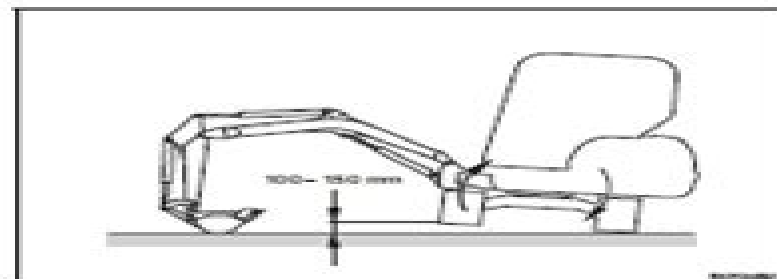
#### 1 - Only for machines with rubber track-shoes

Move the machine backwards and forwards until the track-shoe joint is uppermost and halfway between the sprocket wheel and the track-shoe stretcher wheel.

- 2 - Rotate the revolving frame 90° towards the side of the track-shoe to be checked.
- 3 - Close the bucket, bring the arm perpendicular to the ground and rest the bucket on the ground.
- 4 - Force the boom downwards until the track-shoe to be checked is completely raised.
- 5 - Measure the distance "A" between the track-shoe race and the lower central rollers.

#### ★ Standard measurements

Model	RUBBER TRACK-SHOE	STEEL TRACK-SHOE
PC12R	A = 10 – 15 mm	A = 10 – 20 mm
PC15R	A = 10 – 15 mm	A = 10 – 20 mm



### 2. Adjustment

If the track-shoe tensions do not fall within permissible limits, adjust them as follows:

- ★ On completion of the adjustment and before engaging the greasing pump G1, thoroughly clean the grease nipple and surrounding area.

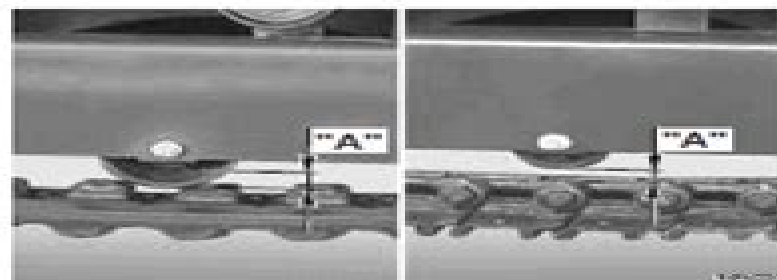
- 1 - If the tension is too low, inject grease through the grease nipple (1) using the grease pump G1.

- ★ If difficulties are found when injecting the grease, move the machine slowly backwards and forwards over a short distance.

- 2 - If the tension is too high, slowly loosen the union (2) in order to let grease out of the valve.

- ⚠ The grease in the stretcher cylinder is under pressure and could seriously injure the operator. For this reason the valve should not be loosened for more than one turn.

- ★ If the grease does not come out easily, move the machine slowly backwards and forwards over a short distance.



# Komatsu Excavator Pc12r 8 Pc15r 8 Service Manual

**Terry C. Jones**



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