

SECTION 6A FUEL SYSTEMS AND GOVERNORS

All parts should be carefully cleaned using a carburetor cleaner (such as acetone). Be sure all gum deposits are removed from the following areas:

- Carburetor body and bore; especially the areas where throttle plate, choke plate and shafts are seated.
- Float and float hinge.
- Fuel bowl.
- Idle fuel and "off-idle" ports in carburetor bore, ports in main fuel adjusting needle, and main fuel seat. (Note: these areas can be cleaned using piece of fine wire in addition to cleaners. Be careful not to enlarge the ports, or break the cleaning wire within ports.)

Blow out all passages with compressed air.

NOTE: Do not submerge carburetor in cleaner or solvent when fiber and rubber seals are installed. The cleaner may damage these seals.

Inspection

Carefully inspect all components and replace those that are worn or damaged.

- Inspect the carburetor body for cracks, holes, and other wear or damage.
- Inspect the float for dents or holes. Check the float hinge for wear, and missing or damaged float tabs.
- Inspect the inlet needle and seat for wear or grooves.
- Inspect the tips of the main fuel and idle fuel adjusting needles for wear or grooves.
- Inspect the throttle and choke shaft and plate assemblies for wear or excessive play.

CARBURETOR REPAIRS

Always use new gaskets when repairing and reinstalling a carburetor. The following covers the kits available for reconditioning the Kohler-built 1" venturi size gasoline fuel carburetors used on the M18 & M20 engines. Three repair kits, one Choke and one Throttle Shaft Replacement Kits are now available. (Refer to Figure 6A-7 for components described in the following.)

Carburetor Repair Kits No. 25 757 01 and No. 25 757 02 Contains:

These kits include all gaskets and fuel inlet components generally used in reconditioning a Kohler-built 1" carburetor. Kit No. 25 757 01 is for basic carburetors while 25 757 02 is used for carburetors with float dampening springs.

Qty.	Description
1	Gasket, bowl retaining screw
1	Gasket, bowl ring
1	Gasket, baffle
1	Gasket, fuel inlet seat
1	Needle and Seat, fuel inlet
1	Pin, float hinge

Float Repair Kit No. 25 757 03 Contains:

Use this kit to replace damaged or leaking floats on all Kohler-built 1" carburetors.

Qty.	Description
1	Float Assembly
1	Gasket, baffle

Choke Shaft Replacement Kit No. 25 757 21

This kit is used to replace worn or damaged choke shaft assemblies. Each kit contains installation instructions and the following components.

Qty.	Description
1	Gasket, bowl retaining screw
1	Gasket, bowl ring
1	Gasket, baffle
1	Spring, choke shaft
1	Ball, choke shaft
1	Screw, slotted head machine
1	Shaft, choke
2	Bushings, choke shaft
1	Sealer, Loctite® No. 609
3	Screw, slotted blind head

Kohler M18 Service Manual

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