

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गूँथेदार काम के लिए कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त जैग का चयन है.....
 संकेत : 3
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....
 संकेत : 3
 A. पैर बलॉन्ड घटक का बड़े पैमाने पर उत्पादन के लिए
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टेपरेड घटक का उत्पादन
 D. एक छोटी टर्निंग के लिए
37. छोटी, गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. साइमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टेपर करने हैं जो उत्पादन विधि होगी.....
 संकेत : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टेपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

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Dr K Chaudhry



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Table of Contents Iti Fitter Exam Question Paper 2013

1. Understanding the eBook Iti Fitter Exam Question Paper 2013
 - The Rise of Digital Reading Iti Fitter Exam Question Paper 2013
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Fitter Exam Question Paper 2013
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Fitter Exam Question Paper 2013
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Fitter Exam Question Paper 2013
 - Personalized Recommendations
 - Iti Fitter Exam Question Paper 2013 User Reviews and Ratings
 - Iti Fitter Exam Question Paper 2013 and Bestseller Lists
5. Accessing Iti Fitter Exam Question Paper 2013 Free and Paid eBooks
 - Iti Fitter Exam Question Paper 2013 Public Domain eBooks
 - Iti Fitter Exam Question Paper 2013 eBook Subscription Services
 - Iti Fitter Exam Question Paper 2013 Budget-Friendly Options
6. Navigating Iti Fitter Exam Question Paper 2013 eBook Formats
 - ePub, PDF, MOBI, and More
 - Iti Fitter Exam Question Paper 2013 Compatibility with Devices
 - Iti Fitter Exam Question Paper 2013 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Fitter Exam Question Paper 2013
 - Highlighting and Note-Taking Iti Fitter Exam Question Paper 2013
 - Interactive Elements Iti Fitter Exam Question Paper 2013
8. Staying Engaged with Iti Fitter Exam Question Paper 2013

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Iti Fitter Exam Question Paper 2013
- 9. Balancing eBooks and Physical Books Iti Fitter Exam Question Paper 2013
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Fitter Exam Question Paper 2013
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iti Fitter Exam Question Paper 2013
 - Setting Reading Goals Iti Fitter Exam Question Paper 2013
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iti Fitter Exam Question Paper 2013
 - Fact-Checking eBook Content of Iti Fitter Exam Question Paper 2013
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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