

UP Series Maintenance Schedule

PERIOD	MAINTENANCE
Each 24 hours operation Visual check of machine for any leaks, dust build up or unusual noise or vibration When compressor is receiver mounted	Check the coolant level and replenish if necessary. Report immediately, contact Ingersoll Rand and authorized distributor for assistance if in doubt Drain air receiver of condensate, or check that automatic drain is operating
Visual check condition of package pre-filter	Blow clean if needed
If the air filter indicator locks into the red position before the 2000 hour/1 year change out period	Check the Condition of filter. Change the air filter if needed. Dusty environments require more frequent replacement or, optional high dust filter (The indicator could be checked with the unit stopped.)
First 150 hours	Change the coolant filter.
Each month or 100 hours	Remove and clean package pre-filter, replace if needed Check the cooler(s) for build up of foreign matter. Clean if necessary by blowing out with air or by pressure washing.
Each year or 2000 hours	Change the coolant filter. Check motors with grease fittings and grease bearings per motor data tag. Check scavenge screen for blockage, clean if required. Change the s-separator cartridge. Change the Air Filter element. Take coolant sample for fluid analysis. Change the package pre-filter. Check the inlet valve flapper, recondition as necessary. Visual Check of Drive Belts and tensioning gas spring.
Pressure vessel inspection frequency may be otherwise defined by local or national legislation.	Separator vessel and air receiver when fitted. Fully inspect all external surfaces, and fittings. Report any excessive corrosion, mechanical or impact damage, leakage or other deterioration.
Every two years or 8000 hours	Change drive belt and gas spring. Replace the Ultra Coolant at whichever interval occurs first. Check and replace all items included within 2000 hour service Strip, clean and re-Grease motor bearings of COP motors. Fit the following reconditioning parts as appropriate: Solenoid valves, Inlet valve kit, Minimum Pressure valve kit, Thermostatic Valve Kit
Every 4 years or 16000 hours	Replace all hoses. Strip, clean and re-Grease motor bearings on motors with grease fittings. Replace sealed bearing on motors without grease fittings. Fit replacement electrical contactor tips.
6 years/16000 hours or as defined by local or national	Separator tank Remove the cover plate and any necessary fittings. Clean the interior thoroughly and inspect all internal surfaces.

ROUTINE MAINTENANCE

This section refers to the various components which require periodic maintenance and replacement.

It should be noted that the intervals between service requirements may be significantly reduced as a consequence of poor operating environment. This would include effects of atmospheric contamination and extremes of temperature.

The SERVICE/MAINTENANCE CHART indicates the various components' descriptions and the intervals when maintenance has to take place. Oil capacities, etc., can be found in the GENERAL INFORMATION section of this manual.

Compressed air can be dangerous if incorrectly handled. Before doing any work on the unit, ensure that all pressure is vented from the system and that the machine cannot be started accidentally.

CAUTION: Before beginning any work on the compressor, open, lock and tag the main electrical disconnect and close the isolation valve on the compressor discharge. Vent pressure from the unit by slowly unscrewing the coolant fill cap one turn. Unscrewing the fill cap opens a vent hole, drilled in the cap, allowing pressure to release to atmosphere. Do not remove the fill cap until all pressure has vented from the unit. Also vent piping by slightly opening the drain valve. When opening the drain valve or the coolant fill cap, stand clear of the valve discharge and wear appropriate eye protection.

Ensure that maintenance personnel are properly trained, competent and have read the Maintenance Manuals.

Prior to attempting any maintenance work, ensure that:-

- all air pressure is fully discharged and isolated from the system. If the automatic blowdown valve is used for this purpose, then allow enough time for it to complete the operation.

- the machine cannot be started accidentally or otherwise.

- all residual electrical power sources (mains and battery) are isolated.

Prior to opening or removing panels or covers to work inside a machine, ensure that:-

- anyone entering the machine is aware of the reduced level of protection and the additional hazards, including hot surfaces and intermittently moving parts.

- the machine cannot be started accidentally or otherwise.

Prior to attempting any maintenance work on a running machine, ensure that:-

DANGER

Only properly trained and competent persons should undertake any maintenance tasks with the compressor running or with electrical power connected.

- the work carried out is limited to only those tasks which require the machine to run.

- the work carried out with safety protection devices disabled or removed is limited to only those tasks which require the machine to be running with safety protection devices disabled or removed.

Ingersoll R Fault Codes

Ian Pickup



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