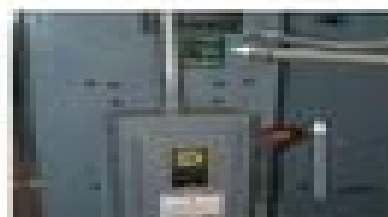


- 4) Check the Spindle Cooler Reservoir once a month. Keep the fluid level filled to one inch from the top of the reservoir (See Figure 1-4).



**Figure 1-4** Spindle cooler reservoir.

- 5) Power on the VMC. On the main power box, lift the knife switch to the upward position. Next, press the green power-on button that is located above the main powerbox (See Figure 1-5). The power button must be depressed for a minimum of two seconds.



**Figure 1-5** Main power box and green power button.

## Power On for System 97/99

The Fadal logo will display on the monitor screen of the pendant when the VMC is powered on (See Figure 1-6).



**Figure 1-6** Screen display following power-on.

# Fadal Cnc Operator Manual

**Stephen F. Krar, Arthur Gill, Peter Smid**



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