

2. SPECIFICATION TABLE

Item	Unit	Specifications		
CAPACITY:				
No. of controlled axes		8		
Swing over bed	mm (in.)	φ650 (25.6)		
Swing over carriage	mm (in.)	φ250 (9.84)		
Distance between centers	mm (in.)	Max. 1450 (57.09) (Min. 310 (12.2))		
Max. turning diameter × length	mm (in.) × mm (in.)	φ300 × 300 (11.81 × 11.81)		
SPINDLE:				
Spindle diameter	mm (in.)	φ120 (4.72)		
Spindle nose type		JIS A2-8		
Taper hole	mm (in.)	φ60 (3.54) × 1/10		
Through-spindle hole	mm (in.)	φ60 (3.15)		
No. of spindle speed ranges		2 steps		
Spindle speed	min ⁻¹	38 to 3800		
CROSS-SLIDE (X-AXIS):				
Axis travel	mm (in.)	Upper: 280 (11.02) Lower: 265 (10.43)		
Feedrate	mm/rev (ipr)	0.001 to 1000.00 (0.00001 to 39.37)		
Rapid feedrate	mm/min (ipm)	20000 (787.40)		
CARRIAGE (Z-AXIS):		Z _A -axis	Z _B -axis	Z _C -axis
Axis travel	mm (in.)	570 (22.44)	1140 (44.88)	570 (22.44)
Feedrate	mm/rev (ipr)	0.001 to 1000.00 (0.00001 to 39.37)		
Rapid feedrate	mm/min (ipm)	24000 (944.89)		
Y-AXIS:				
Axis travel	mm (in.)	100 + 70 (3.94 + 2.76)		
Feedrate	mm/min (ipm)	3000 (118.11)		
Rapid feedrate	mm/min (ipm)	6000 (236.22)		
C-AXIS**1:				
Controllable angle		360° (0.001° unit)		
Rapid feedrate	min ⁻¹	200		

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Register of Yachts Lloyd's Register of Shipping, 1974 *Forest Landowner* ,1997 *Progressive Farmer* ,1997

Factory Planning Manual Michael Schenk, Siegfried Wirth, Egon Müller, 2009-10-29 The central purpose of this book is to impart knowledge skills and practical implementation methods for the planning and operation of adaptable production facilities and factories It addresses planning methods and procedures for various types of production facility up to and including entire factories and is aimed at practicing factory planners and students alike The book provides facts and demonstrates practical processes using case studies for the purposes of illustration so that ultimately skills can be acquired that make independent practical implementation and application possible It is based on up to the minute practical experience and universally applicable knowledge of the planning and technological design of adaptable production facilities manufacturing and assembly and factories In comparison to existing thematically similar reference books what is innovative about this manual is that it provides the impulse for a more flexible planning approach for the efficient design of adaptable production facilities using responsive unconventional planning and organizational solutions The book aims to provide a way of integrating systematic and situation driven planning methods in a meaningful way Situation driven planning is becoming increasingly important to production facilities in these fast moving times of change in particular in terms of resource and energy efficiency Existing technical and organizational course of action in terms of resources both human and technical need to be selected for the specific case at hand and changes to workshops products processes and equipment need to be managed **The Quarterly Army List** Great Britain. War Office, 1918 Popular Mechanics ,1997-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Popular Mechanics ,1995-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Light Alloys** Robert John Hussey, Josephine Wilson, 2013-04-17 Light Alloys Directory and Databook is a world wide directory of the properties and suppliers of light alloys used in or proposed for numerous engineering applications Alloys covered will include aluminium alloys magnesium alloys titanium alloys beryllium For the metals considered each section will consist of a short introduction a table comparing basic data and a series of comparison sheets The book will adopt standardised data in order to help the reader in finding and comparing different materials and identifying the required information All comparison sheets are cross referenced so that the user will be able to locate data on a specific product or compare properties easily The book is designed to complement the existing publications on high performance materials Awareness to Hazardous Materials Three-day Seminar ,1988 **4x4s, Pickups and Vans Buying Guide 1993** Auto Editors of Consumer

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