



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	5/8	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1 1/8	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	17.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	2	22.4
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2 1/4	28.0
7/8	9,400	7,000	18,800	16,400	13,200	13,000	26,000	2 1/2	34.0
1	11,200	8,200	22,400	19,600	15,600	15,400	30,800	3	40.8
1 1/8	13,200	9,800	26,400	23,200	18,600	18,400	36,800	3 1/4	47.6
1 1/4	15,400	11,400	30,800	27,200	21,600	21,400	42,800	3 1/2	54.4
1 1/2	17,800	13,400	35,600	31,200	24,800	24,600	49,200	4	63.2
1 3/4	20,400	15,400	40,800	35,600	28,400	28,200	56,400	4 1/4	72.0
2	24,000	18,000	48,000	42,000	34,000	33,800	67,600	4 1/2	81.6
2 1/4	28,000	21,000	56,000	49,000	39,000	38,800	77,600	5	92.0
2 1/2	32,000	24,000	64,000	56,000	44,000	43,800	88,000	5 1/4	103.2
2 3/4	36,000	27,000	72,000	63,000	50,000	49,800	99,200	5 1/2	114.4
3	40,000	30,000	80,000	70,000	56,000	55,800	110,400	6	126.4

Formula to find sling length: Total distance between pick points + Multiplier = Sling Length

Load Factors & Weight Distribution	
5,000 lb = 5,000 lb Tension in A = length B = 4,000 lb Tension in A = $\frac{B}{3}$ Tension in B = $\frac{A}{3}$	Known Ropes Stops of Load on A = $\frac{A}{3}$ Stops of Load on B = $\frac{B}{3}$ Known Weights CG in Feet from A = $\frac{A}{3}$ CG in Feet from B = $\frac{B}{3}$

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						ROUNDS 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
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5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1 1/8	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	17.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	2	22.4
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2 1/4	28.0
7/8	9,400	7,000	18,800	16,400	13,200	13,000	26,000	2 1/2	34.0
1	11,200	8,200	22,400	19,600	15,600	15,400	30,800	3	40.8
1 1/8	13,200	9,800	26,400	23,200	18,600	18,400	36,800	3 1/4	47.6
1 1/4	15,400	11,400	30,800	27,200	21,600	21,400	42,800	3 1/2	54.4
1 1/2	17,800	13,400	35,600	31,200	24,800	24,600	49,200	4	63.2
1 3/4	20,400	15,400	40,800	35,600	28,400	28,200	56,400	4 1/4	72.0
2	24,000	18,000	48,000	42,000	34,000	33,800	67,600	4 1/2	81.6
2 1/4	28,000	21,000	56,000	49,000	39,000	38,800	77,600	5	92.0
2 1/2	32,000	24,000	64,000	56,000	44,000	43,800	88,000	5 1/4	103.2
2 3/4	36,000	27,000	72,000	63,000	50,000	49,800	99,200	5 1/2	114.4
3	40,000	30,000	80,000	70,000	56,000	55,800	110,400	6	126.4

Block & Fairlead Loading		Example	
Angle A = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle B = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle C = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle D = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle E = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle F = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle G = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle H = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle I = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle J = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle K = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle L = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle M = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle N = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle O = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle P = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle Q = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle R = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle S = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle T = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle U = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle V = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle W = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle X = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle Y = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155
Angle Z = 120°	Block Factor = 1.155	Block Factor = 1.155	Block Factor = 1.155

Rigging Hardware Capacities		DESIGN FACTORS - CHAIN 4:1						ROUNDS 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
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3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1 1/8	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	17.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	2	22.4
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2 1/4	28.0
7/8	9,400	7,000	18,800	16,400	13,200	13,000	26,000	2 1/2	34.0
1	11,200	8,200	22,400	19,600	15,600	15,400	30,800	3	40.8
1 1/8	13,200	9,800	26,400	23,200	18,600	18,400	36,800	3 1/4	47.6
1 1/4	15,400	11,400	30,800	27,200	21,600	21,400	42,800	3 1/2	54.4
1 1/2	17,800	13,400	35,600	31,200	24,800	24,600	49,200	4	63.2
1 3/4	20,400	15,400	40,800	35,600	28,400	28,200	56,400	4 1/4	72.0
2	24,000	18,000	48,000	42,000	34,000	33,800	67,600	4 1/2	81.6
2 1/4	28,000	21,000	56,000	49,000	39,000	38,800	77,600	5	92.0
2 1/2	32,000	24,000	64,000	56,000	44,000	43,800	88,000	5 1/4	103.2
2 3/4	36,000	27,000	72,000	63,000	50,000	49,800	99,200	5 1/2	114.4
3	40,000	30,000	80,000	70,000	56,000	55,800	110,400	6	126.4

Coefficients of Friction		D/d Ratios	
Concrete on concrete	0.60	20:1	0.94
Steel on steel	0.15	10:1	0.88
Wood on wood	0.20	5:1	0.72
Wood on concrete	0.30	2:1	0.56
Wood on steel	0.40	1:1	0.40
Wood on asphalt	0.50	1:1	0.24

Load Weights - Calculating		Pounds / sq. ft.		Pounds / cu. yd.	
Material	Weight	Material	Weight	Material	Weight
Aluminum	165	Iron Casting	450	Steel plate	490
Asphalt	150	Lumber - Oak	30	1/8" x 1/8"	5
Brick	120	Lumber - Fir	30	1/4" x 1/4"	10
Concrete	150	Lumber - Pine	30	3/8" x 3/8"	20
Concrete, Rebar	150	Oil, Motor	58	1" x 1"	40
Crushed Rock	150	Portland Cement	94	1 1/2" x 1 1/2"	100
Dry Earth, Loose	75	River Sand	120	2" x 2"	160
Gravel	120	Water	62.4	3" x 3"	240
Ice	150	Weld	480	4" x 4"	320
Lead	700	Zinc	480	5" x 5"	400

Hitch Types		Hitch Types	
1. Single Vertical	2. Double Vertical	3. Single Vertical	4. Double Vertical
5. Single Vertical	6. Double Vertical	7. Single Vertical	8. Double Vertical
9. Single Vertical	10. Double Vertical	11. Single Vertical	12. Double Vertical
13. Single Vertical	14. Double Vertical	15. Single Vertical	16. Double Vertical
17. Single Vertical	18. Double Vertical	19. Single Vertical	20. Double Vertical
21. Single Vertical	22. Double Vertical	23. Single Vertical	24. Double Vertical
25. Single Vertical	26. Double Vertical	27. Single Vertical	28. Double Vertical
29. Single Vertical	30. Double Vertical	31. Single Vertical	32. Double Vertical
33. Single Vertical	34. Double Vertical	35. Single Vertical	36. Double Vertical
37. Single Vertical	38. Double Vertical	39. Single Vertical	40. Double Vertical
41. Single Vertical	42. Double Vertical	43. Single Vertical	44. Double Vertical
45. Single Vertical	46. Double Vertical	47. Single Vertical	48. Double Vertical
49. Single Vertical	50. Double Vertical	51. Single Vertical	52. Double Vertical
53. Single Vertical	54. Double Vertical	55. Single Vertical	56. Double Vertical
57. Single Vertical	58. Double Vertical	59. Single Vertical	60. Double Vertical
61. Single Vertical	62. Double Vertical	63. Single Vertical	64. Double Vertical
65. Single Vertical	66. Double Vertical	67. Single Vertical	68. Double Vertical
69. Single Vertical	70. Double Vertical	71. Single Vertical	72. Double Vertical
73. Single Vertical	74. Double Vertical	75. Single Vertical	76. Double Vertical
77. Single Vertical	78. Double Vertical	79. Single Vertical	80. Double Vertical
81. Single Vertical	82. Double Vertical	83. Single Vertical	84. Double Vertical
85. Single Vertical	86. Double Vertical	87. Single Vertical	88. Double Vertical
89. Single Vertical	90. Double Vertical	91. Single Vertical	92. Double Vertical
93. Single Vertical	94. Double Vertical	95. Single Vertical	96. Double Vertical
97. Single Vertical	98. Double Vertical	99. Single Vertical	100. Double Vertical

Hitch Types		Hitch Types	
1. Single Vertical	2. Double Vertical	3. Single Vertical	4. Double Vertical
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37. Single Vertical	38. Double Vertical	39. Single Vertical	40. Double Vertical
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49. Single Vertical	50. Double Vertical	51. Single Vertical	52. Double Vertical
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61. Single Vertical	62. Double Vertical	63. Single Vertical	64. Double Vertical
65. Single Vertical	66. Double Vertical	67. Single Vertical	68. Double Vertical
69. Single Vertical	70. Double Vertical	71. Single Vertical	72. Double Vertical
73. Single Vertical	74. Double Vertical	75. Single Vertical	76. Double Vertical
77. Single Vertical	78. Double Vertical	79. Single Vertical	80. Double Vertical
81. Single Vertical	82. Double Vertical	83. Single Vertical	84. Double Vertical
85. Single Vertical	86. Double Vertical	87. Single Vertical	88. Double Vertical
89. Single Vertical	90. Double Vertical	91. Single Vertical	92. Double Vertical
93. Single Vertical	94. Double Vertical	95. Single Vertical	96. Double Vertical
97. Single Vertical	98. Double Vertical	99. Single Vertical	100. Double Vertical

Mobile Crane Hand Signals		Mobile Crane Hand Signals	
1. Stop	2. Hoist	3. Lower	4. Stop

Journeyman Rigger Study Guide

Mike Jess

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

Journeyman Rigger Study Guide:

The book delves into Journeyman Rigger Study Guide. Journeyman Rigger Study Guide is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Journeyman Rigger Study Guide, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Journeyman Rigger Study Guide
 - Chapter 2: Essential Elements of Journeyman Rigger Study Guide
 - Chapter 3: Journeyman Rigger Study Guide in Everyday Life
 - Chapter 4: Journeyman Rigger Study Guide in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, the author will provide an overview of Journeyman Rigger Study Guide. The first chapter will explore what Journeyman Rigger Study Guide is, why Journeyman Rigger Study Guide is vital, and how to effectively learn about Journeyman Rigger Study Guide.
 3. In chapter 2, this book will delve into the foundational concepts of Journeyman Rigger Study Guide. The second chapter will elucidate the essential principles that must be understood to grasp Journeyman Rigger Study Guide in its entirety.
 4. In chapter 3, the author will examine the practical applications of Journeyman Rigger Study Guide in daily life. This chapter will showcase real-world examples of how Journeyman Rigger Study Guide can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Journeyman Rigger Study Guide in specific contexts. The fourth chapter will explore how Journeyman Rigger Study Guide is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, the author will draw a conclusion about Journeyman Rigger Study Guide. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Journeyman Rigger Study Guide.

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