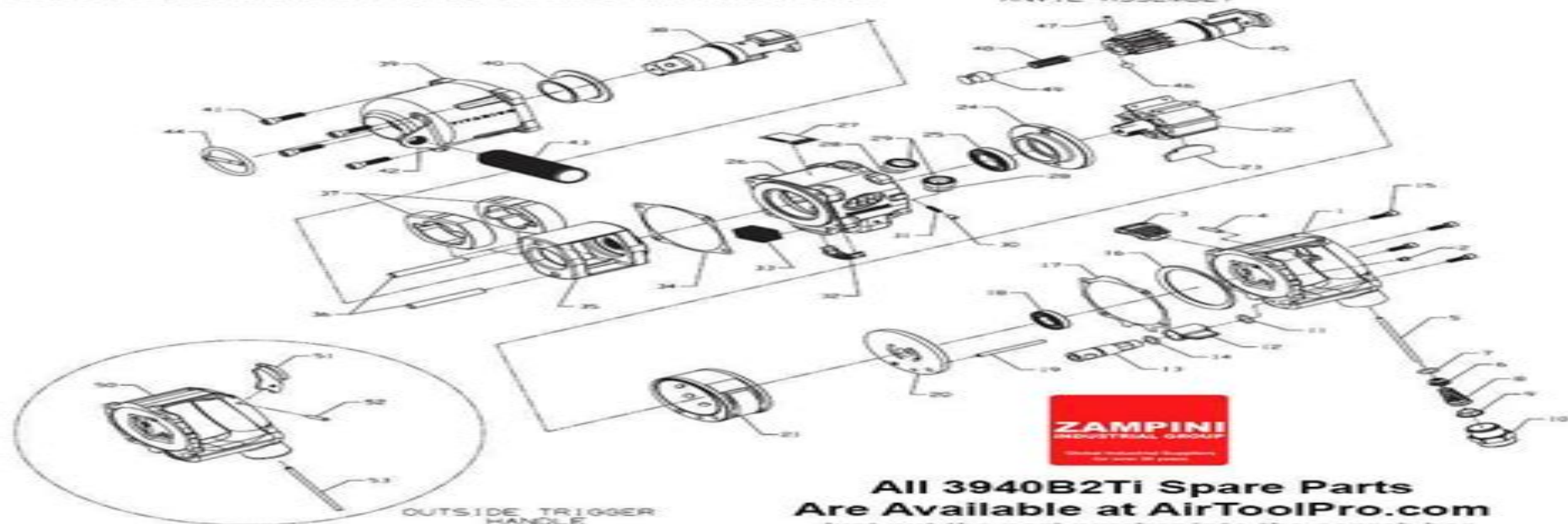


3940B2Ti Parts Breakdown



**All 3940B2Ti Spare Parts
Are Available at AirToolPro.com**
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3940 and 3942 Series Air Impact Wrench Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
1	Inside Trigger Handle Assembly	3940-A52	† 30	Reverse Lock Plunger	4U-003B
2	Grease Fitting	1302R-188	† 31	Reverse Lock Plunger Spring	4U-004-10
3	Trigger	3940-36	32	Exhaust Deflector	
4	Trigger Pin	3940-365		for 3940	3940-123
5	Throttle Valve Plunger	3940-302		for 3942	3940-123
6	Throttle Valve Assembly	2904-A50	† 33	Exhaust Silencer	
† + 7	Throttle Valve Seal	2904-159		for 3940	3940P-311
† 8	Throttle Valve Spring	834-51-5		for 3942	3940P-311
† + 9	Air Strainer Screen	434-61	† 34	Hammer Case Gasket	3940-36
10	Straight Inlet	845-595	35	Hammer Frame Assembly	3940-A703
† + 11	Reverse Valve Seal	R006R-210	36	Hammer Pin (2)	3940-704
12	Reverse Lever	3940-75	37	Hammer (2)	3940-704
13	Reverse Valve		38	1" Square Drive Anvil	
	for 3940	3940-329		Standard Length	2940-726
	for 3942	3940-329		6" Extended Length	2940-314-6
† + 14	Reverse Valve Bushing Seal	85H-167	39	Hammer Case Assembly	3940-0727
15	Handle Cap Screw (4)	3940-638	40	Hammer Case Bushing	3940-641
16	Motor Clamp Washer	2940-307	41	Hammer Case Cap Screw (4)	3940-105
† + 17	Handle Gasket	3940-383	42	Dead Handle Bracket	3940-364
† 18	Rear Rotor Bearing	509-97	43	Dead Handle	3940-48
19	Cylinder Cover		44	Socket Retainer	RR100150
	for 3940	3940-68	45	Spline Drive Anvil Assembly	2940-A526
	for 3942	3940-68	† 46	Socket Retaining Ball	004-280
20	Rear End Plate	2940-12	† 47	Plunger Retaining Pin	845-128
21	Cylinder		† 48	Retaining Plunger Spring	2940-231-6
	for 3940	2940-3	49	Retaining Ball Plunger	845-330
	for 3942	2940-3	50	Outside Trigger Handle Assembly	3940-A.1
22	Rotor		51	Trigger	844-78
	for 3940	3940-53	52	Trigger Pin	290-260
	for 3942	3940-53	53	Throttle Valve Plunger	3940A-352
† + 23	Vane Packet (set of 7 vanes)			(Also includes illustrated parts 2, 5, 7, 8, 9, 10 & 11)	
	for 3940	2940-43-7	*	Grease Gun	R006A3-228
	for 3942	2940-43-7	*	Tune-up Kit (includes illustrated parts 7, 8, 9, 11, 14, 17, 18, 23, 25, 28(2), 29(2), 30, 31, 33, 34, 46, 47, 48)	
24	Front End Plate	3940-11			
† 25	Front Rotor Bearing	810-97			
26	Motor Housing Assembly				
	for 3940	3940-A80			
	for 3942	3940-A80			
27	Warning Label for Impacttools	WARNING-2-99			
† 28	Air Port Gasket Retainer (2)	2940-300			
† + 29	Air Port Gasket (2)	R441-215A			

* Not Illustrated

† Indicates Tune-up Kit Part

- To keep downtime to a minimum, it is desirable to have on hand certain repair parts. We recommend that you stock one (pair or set) of each part indicated by a bullet (-) for every four tools in service.

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Ingersoll Rand Parts Manual Ts4l5

N Noddings



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