

DIMENSIONS AND CLEARANCES

All dimensions and clearances given at room temperature of 70°F.
All values in inches unless otherwise specified.

	Minimum	Maximum
CAMSHAFT AND CRANKSHAFT		
Crankshaft Main Bearing Journal to Bearing Clearance	0.0025	0.0038
* Crankshaft End Play	0.006	0.012
Camshaft Bearing to Camshaft	0.0015	0.0030
Camshaft End Play	0.003	
* Crankshaft Rod Journal to Rod Bearing	0.0020	0.0033
Connecting Rod End Play	0.002	0.016
Timing Gear Backlash	0.002	0.003
Oil Pump Gear Backlash	0.002	0.005
PISTON AND CYLINDER		
Piston Pin in Piston	0.0002	0.0004
Piston Pin in Rod	0.0002	0.0007
* Piston Ring Gap in Cylinder	0.010	0.020
Piston Clearance in Cylinder—Measured .10 Below Oil		
Control Ring, 90° from Pin	0.001	0.003
Cylinder Bore — Standard Size	3.1245	3.1255
Crankshaft Main Bearing Journal — Standard Size	1.9992	2.0000
Crankshaft Rod Bearing Journal — Standard Size	1.6252	1.6260
TAPPETS AND VALVES		
* Valve Seat Width	1/32	1/8
* Valve Face Angle	44°	
* Valve Seat Angle	45°	
Valve Stem to Guide — Intake	0.0010	0.0025
Valve Stem to Guide — Exhaust	0.0035	0.0040
Tappet to Cylinder Block Clearance	0.0015	0.0030
Tappet Adjustment (Cold)		
* Intake	0.007	0.009
* Exhaust	0.012	0.014

* - Frequently used overhaul values.

ASSEMBLY TORQUES AND SPECIAL TOOLS

	FT.-LB.
Gearcase Cover	8 - 10
Cylinder Head Stud Nuts (Cold)	14 - 16
Rear Bearing Plate Screws	25 - 27
Starter Mounting Bolts	18 - 20
Connecting Rod Bolt	14 - 16
Flywheel Cap Screw	35 - 40
Other 5/16" Cylinder Block	
Stud and Nuts	8 - 10
Oil Base	18 - 23
Manifold Mounting Screws	6 - 10
Oil Pump	7 - 9

The following special tools are available from Omas,
for further information see Tool Catalog 900-0019.

Valve Seat Driver
Valve Guide Driver
Oil Guide and Driver
Combination Bearing Remover (Main and Cam)
Combination Bearing Driver (Main and Cam)
Flywheel Puller

Hobart Onan 16 Manual

Hussin A.Rothana



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Table of Contents Hobart Onan 16 Manual

1. Understanding the eBook Hobart Onan 16 Manual
 - The Rise of Digital Reading Hobart Onan 16 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hobart Onan 16 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hobart Onan 16 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hobart Onan 16 Manual
 - Personalized Recommendations
 - Hobart Onan 16 Manual User Reviews and Ratings
 - Hobart Onan 16 Manual and Bestseller Lists
5. Accessing Hobart Onan 16 Manual Free and Paid eBooks

- Hobart Onan 16 Manual Public Domain eBooks
- Hobart Onan 16 Manual eBook Subscription Services
- Hobart Onan 16 Manual Budget-Friendly Options
- 6. Navigating Hobart Onan 16 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hobart Onan 16 Manual Compatibility with Devices
 - Hobart Onan 16 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hobart Onan 16 Manual
 - Highlighting and Note-Taking Hobart Onan 16 Manual
 - Interactive Elements Hobart Onan 16 Manual
- 8. Staying Engaged with Hobart Onan 16 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hobart Onan 16 Manual
- 9. Balancing eBooks and Physical Books Hobart Onan 16 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hobart Onan 16 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hobart Onan 16 Manual
 - Setting Reading Goals Hobart Onan 16 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hobart Onan 16 Manual
 - Fact-Checking eBook Content of Hobart Onan 16 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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