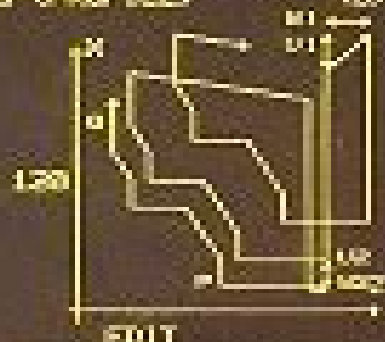


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PROGRAM
G73 P ROUGH CUTTING PROFILE

G73 G G G
U1 100.000
W1 50.000
R G
G73 G G G
P 30 G
Q 20.000
T P M
S



CL MENU

POS1	0.0	0.0	0.0	STOP
POS2	0.0	0.0	0.0	START
POS3	0.0	0.0	0.0	PAUSE
POS4	0.0	0.0	0.0	RESET
POS5	0.0	0.0	0.0	EXEC
POS6	0.0	0.0	0.0	EXEC
POS7	0.0	0.0	0.0	EXEC
POS8	0.0	0.0	0.0	EXEC

PROGRAM
PROTECT

PROGRAM SOURCE

1	2	3
4	5	6

OPERATION SELECT

1	2	3
4	5	6
7	8	9
10	11	12

EXECUTION

1	2	3
4	5	6

OPERATION

1	2	3	4	5	6
7	8	9	10	11	12

COORDINATE

1	2	3
4	5	6
7	8	9
10	11	12

AXIS CORRECTION

1	2	3
4	5	6
7	8	9
10	11	12

SPINDLE

1	2	3
4	5	6

COOLANT

1	2	3
4	5	6

SWITCH

100

10

1

1000

1000

Ge Fanuc Series Ot Manual

Shasha Hu



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Theory and Design of CNC Systems Suk-Hwan Suh, Seong Kyoong Kang, Dae-Hyuk Chung, Ian Stroud, 2008-08-22

Computer Numerical Control CNC controllers are high value added products counting for over 30% of the price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries and requires strategic long term support. *Theory and Design of CNC Systems* covers the elements of control, the design of control systems and modern open architecture control systems. Topics covered include Numerical Control Kernel NCK, design of CNC Programmable Logic Control PLC and the Man Machine Interface MMI as well as the major modules for the development of conversational programming methods. The concepts and primary elements of STEP NC are also introduced. A collaboration of several authors with considerable experience in CNC development, education and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry.

The National Guide to Educational Credit for Training Programs American Council on Education, 2005. Highlights over 6 000 educational programs offered by business, labor unions, schools, training suppliers, professional and voluntary associations and government agencies.

The Motorboat Electrical and Electronics Manual John C. Payne, 2002. *Motorboat Electrical and Electronics Manual* covers all inboard engine boats from 20 to 120 coastal inshore and blue water vessels. This complete guide to the electrical systems and the electronics for large and small pleasure boats and workboats is a must for all builders, owners and operators whether they are concerned with new boats or older boats and their maintenance and upgrading. Topics cover everything from diesel engines to refrigeration and lightning protection to batteries and metal corrosion.

The Journeyman's Guide to Cnc Machines Bryan Hurst, 2006-06-01. The Guide provides instruction in ISO code programming for Turning; included are examples that will give an understanding of the principles to apply to any machine and control. Also featured are GE Fanuc and Siemens Controls. The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls. Extensive examples show how to programme the options and features. Component drawings have metric and imperial dimensions; simply substitute the dimensions with those of the system of your choice. The Guide is your starting point; use the instructions and suggestions to build your own unique, evolvable folder from here, creating an invaluable personal handbook.

Fanuc CNC Custom Macros Peter Smid, 2004-01-11. CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are. **BOOK JACKET**

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displays All of the components of these systems are integrated through a network such as Ethernet for fast communications This book provides a practical guide to developing the application software for all aspects of the automation system from the field controllers to the user interface workstations The focus of the book is to not only provide practical methods for designing and developing the software but also to develop a complete set of software documentation Providing tested examples and proceduces this book will be indispensible to all engineers managing automation systems Clear instructions with real world examples Guidance on how to design and develop well structured application programs Identification of software documentation requirements and organization of point names with logical naming system Guidance on best practice of standardized programming methods for SCADA systems

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