

Figure 2

#### Fuel and Choke Systems

1. Fuel Inlet Needle
2. Fuel Inlet
3. Fuel Float Hinge
4. Fuel Bowl
5. Fuel Float
6. Shaft
7. Air Valve
8. Spring
9. Choke Plate
10. Main Discharge Nozzle

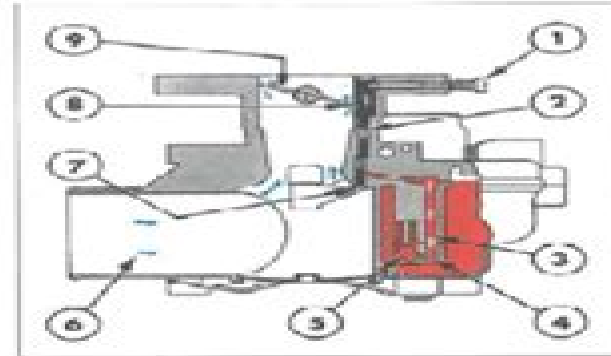


Figure 3

#### Idle System

- |                     |                          |
|---------------------|--------------------------|
| 1. Idle Fuel        | 5. Main Well             |
| 2. Adjustment Screw | 6. Air Horn              |
| 3. Idle Passage     | 7. Idle Air P            |
| 4. Idle Well        | 8. Idle Transfer Orifice |
| 9. Throttle Plate   |                          |

This mixture travels up the idle passage to the idle orifice where it is regulated by the idle adjusting screw. The flow of fuel is the result of a differential in pressure created by the intake vacuum. As the throttle plate is opened, the idle transfer orifice is exposed to the reduced pressure and the fuel and air mixture is discharged out of both ports.

#### MAIN METERING SYSTEM

The main metering system, Figure 4, supplies fuel during all phases of engine operation above the operating range of the idle system. As the throttle plate is opened and air flow increases, a partial vacuum is created in the venturi of the carburetor.

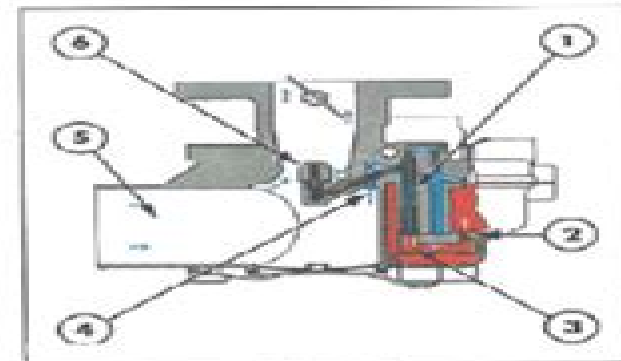


Figure 4

#### Main Metering System

- |                 |                         |
|-----------------|-------------------------|
| 1. In Well Tube | 4. High Speed Air Bleed |
| 2. Main Jet     | 5. Air Horn             |
| 3. Main Well    | 6. Main Discharge       |

# Ford 4630 Parts Manual

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