

# Nissan Frontier 2015-2020 Workshop Manual

## CYLINDER BLOCK

### Exploded View



- |                                    |          |              |                   |              |                  |            |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |                 |                |
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| ① Crankshaft position sensor (CKP) | ② Piston | ③ Piston pin | ④ Piston pin clip | ⑤ Crankshaft | ⑥ Crankshaft pin | ⑦ Flywheel | ⑧ Flywheel nut | ⑨ Flywheel bolt | ⑩ Flywheel nut | ⑪ Flywheel bolt | ⑫ Flywheel nut | ⑬ Flywheel bolt | ⑭ Flywheel nut | ⑮ Flywheel bolt | ⑯ Flywheel nut | ⑰ Flywheel bolt | ⑱ Flywheel nut | ⑲ Flywheel bolt | ⑳ Flywheel nut | ㉑ Flywheel bolt | ㉒ Flywheel nut | ㉓ Flywheel bolt | ㉔ Flywheel nut | ㉕ Flywheel bolt | ㉖ Flywheel nut | ㉗ Flywheel bolt | ㉘ Flywheel nut | ㉙ Flywheel bolt | ㉚ Flywheel nut | ㉛ Flywheel bolt | ㉜ Flywheel nut | ㉝ Flywheel bolt | ㉞ Flywheel nut | ㉟ Flywheel bolt | ㊱ Flywheel nut | ㊲ Flywheel bolt | ㊳ Flywheel nut | ㊴ Flywheel bolt | ㊵ Flywheel nut | ㊶ Flywheel bolt | ㊷ Flywheel nut | ㊸ Flywheel bolt | ㊹ Flywheel nut | ㊺ Flywheel bolt | ㊻ Flywheel nut | ㊼ Flywheel bolt | ㊽ Flywheel nut | ㊾ Flywheel bolt | ㊿ Flywheel nut |
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- ① Crankshaft position sensor (CKP)  
 ② Oil temperature sensor  
 ③ Second ring  
 ④ Third ring  
 ⑤ Oil pin  
 ⑥ Power pin  
 ⑦ Connecting rod bearing  
 ⑧ Lower cylinder block  
 ⑨ Oil level gauge  
 ⑩ Thrust bearing  
 ⑪ Crankshaft key  
 ⑫ Crankshaft  
 ⑬ Crankshaft pin  
 ⑭ Flywheel  
 ⑮ Flywheel nut  
 ⑯ Flywheel bolt  
 ⑰ Flywheel nut  
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 ㊿ Flywheel bolt

Turn bolts 50 degrees clockwise (angle tightening).

**CAUTION**

- Confirm the tightening angle by using an angle wrench (SST: RW10152100) — ① (A) or protrusion. Be careful by visual inspection without the test.
- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion. Refer to [Fig. 10-10](#).

Install balancer unit with the following procedure:

**CAUTION**

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 10-11](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the oil level at the TDC of its compression stroke. Refer to [Fig. 10-12](#).

Turn the crankshaft pin (201) — (Max. 1750) (A).

The oil level hole of the balancer unit show with test hole (C) on the cylinder block side, and place stem (B) of balancer unit as shown in the figure.

① Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (B).

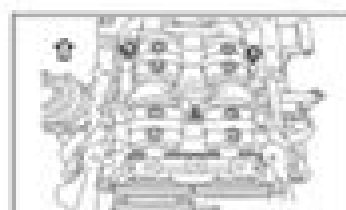
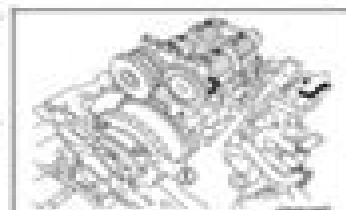
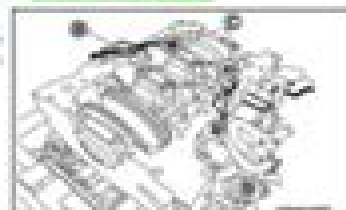
① Engine test

**CAUTION**

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

① Engine test



# Factory Service Manual Nissan Frontier

**Yan Bai**



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## **Table of Contents Factory Service Manual Nissan Frontier**

1. Understanding the eBook Factory Service Manual Nissan Frontier
  - The Rise of Digital Reading Factory Service Manual Nissan Frontier
  - Advantages of eBooks Over Traditional Books
2. Identifying Factory Service Manual Nissan Frontier
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Factory Service Manual Nissan Frontier
  - User-Friendly Interface
4. Exploring eBook Recommendations from Factory Service Manual Nissan Frontier
  - Personalized Recommendations
  - Factory Service Manual Nissan Frontier User Reviews and Ratings
  - Factory Service Manual Nissan Frontier and Bestseller Lists

5. Accessing Factory Service Manual Nissan Frontier Free and Paid eBooks
  - Factory Service Manual Nissan Frontier Public Domain eBooks
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  - Factory Service Manual Nissan Frontier Budget-Friendly Options
6. Navigating Factory Service Manual Nissan Frontier eBook Formats
  - ePub, PDF, MOBI, and More
  - Factory Service Manual Nissan Frontier Compatibility with Devices
  - Factory Service Manual Nissan Frontier Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Factory Service Manual Nissan Frontier
  - Highlighting and Note-Taking Factory Service Manual Nissan Frontier
  - Interactive Elements Factory Service Manual Nissan Frontier
8. Staying Engaged with Factory Service Manual Nissan Frontier
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Factory Service Manual Nissan Frontier
9. Balancing eBooks and Physical Books Factory Service Manual Nissan Frontier
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Factory Service Manual Nissan Frontier
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Factory Service Manual Nissan Frontier
  - Setting Reading Goals Factory Service Manual Nissan Frontier
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Factory Service Manual Nissan Frontier
  - Fact-Checking eBook Content of Factory Service Manual Nissan Frontier
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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