

# Toyota Tacoma 2004-2015 Workshop Manual

1GR-FE ENGINE MECHANICAL - CYLINDER HEAD (for Bank 1 (P40))

EM-89-82

2TR-FE ENGINE MECHANICAL - ENGINE ASSEMBLY

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## 6. INSTALL CAMSHAFT TIMING GEARS AND NO.2 CHAIN (for Bank 1)

(a) Align the yellow mark links with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

(b) Align the timing marks on the camshaft timing gears with the timing marks on the bearing caps, and install the camshaft timing gears with the chain onto the FKH camshafts.

(c) Temporarily install the 2 camshaft timing gear bolts.  
**NOTICE:**  
Do not push camshaft timing gear assembly onto the camshaft forcibly when installing it.

(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts.  
Torque: 100 N·m (1,020 kgf·cm, 74 ft·lb)

(e) Remove the pin from the tensioner No. 2.

## 7. INSTALL WATER BY-PASS

(a) Install a new O-ring on the water outlet pipe.  
(b) Apply torque to the O-ring.  
(c) Install the water by-pass joint rear with the O-ring and 4 nuts.  
Torque: 10 N·m (102 kgf·cm, 80 in·lb)  
(d) Connect the heater hose.  
(e) Connect the engine coolant temperature sensor to the ECU.

## 8. INSTALL INTAKE MANIFOLD

(a) Set a new gasket on each cylinder head.

**NOTICE:**

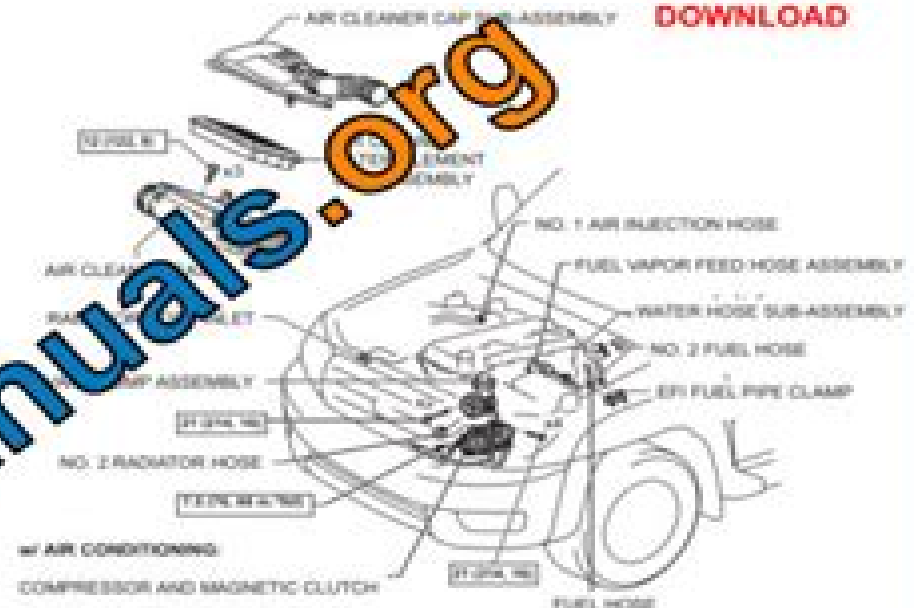
- Align the port holes of the gasket and cylinder head.
- Be careful of the installation direction.

(b) Set the intake manifold on the cylinder heads.

(c) Install and tighten the 10 bolts uniformly in several steps.

Torque: 26 N·m (265 kgf·cm, 19 ft·lb)

(d) Connect the 6 fuel injector connectors.



[N·m (kgf·cm, ft·lb)] Specified torque

# Factory Service Manual For 2015 Toyota Tacoma

**BM King**



## **Factory Service Manual For 2015 Toyota Tacoma:**

## **Factory Service Manual For 2015 Toyota Tacoma** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Factory Service Manual For 2015 Toyota Tacoma**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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