

Checking answers – doubling and halving



The best way to check a double is
to look at the answer and halve it.
See how many I got right on these:

Tick/cross here

- | | | | |
|----------------------|--------------------------|--------------------------------|--------------------------|
| 1. Double 34 is 68 | ☐ | check by finding half of 68 = | ☐ |
| 2. Double 25 is 50 | ☐ | check by finding half of 50 = | ☐ |
| 3. Double 17 is 32 | ☐ | check by finding half of 32 = | ☐ |
| 4. Double 75 is 140 | ☐ | check by finding half of 140 = | ☐ |
| 5. Double 65 is 130 | ☐ | check by finding half of 130 = | ☐ |
| 6. Double 350 is 700 | ☐ | check by finding half of 700 = | ☐ |
| 7. Double 150 is 350 | ☐ | check by finding half of 350 = | ☐ |
| 8. Double 29 is 48 | ☐ | check by finding half of 48 = | ☐ |
| 9. Double 18 is 36 | ☐ | check by finding half of 36 = | ☐ |
| 10. Double 75 is 150 | ☐ | check by finding half of 150 = | ☐ |

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Patrick Vollmar



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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra $\mu\text{m} \times 40$ r t r a x 8 7 r z r a x 7 2 r z iso r a x 7 6 r max r a x 8 0 r p r a x 3 6 rpm r a x 2 9 rms r a x 1 1 example ra to rt 1 0 micrometer ra x 8 7 rt factor 8 7 micrometer rt 40 microinch ra x 8 7 rt factor 348 microinch rt

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web may 1 2016 it is important to note that using conversion factors to calculate between ra and rz is not a good idea it is best to establish what figure for surface roughness the designer customer has specified and measure this

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