Repeat with a single sheet of stock on the other machine levels. See Figure #12.
 Note that the full 8 ½" by 11" sheet goes on the lowest bin, the slit product of that bin then is run through the level above.

Loading 8 1/2" X 11" Stock in lowest bin

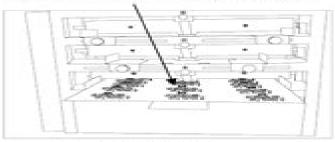
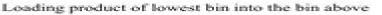


Figure #11



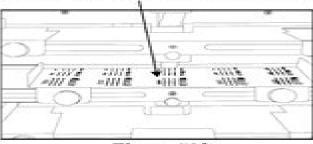


Figure #12

- 4. Once you are comfortable with the single sheet performance of card slitting, a stack of stock may be slit. WARNING: Only install stock into the slitter while it is 'off'. Attempting to load stock while the slitter is running may result in injury or damage to the machine.
- Turn slitter 'ON', it should feed and slit the stock one sheet at a time. If double feeds or hesitates, follow the steps below:
  - Paper guides too tight will result in hesitant feeds; try loosening paper guides slightly as outlined in Section III.
  - b. Retarder too loose or too tight will result in double or hesitant feeds. <u>Slightly</u> adjust retarder as outlined under retarder adjustment in Section III. Usually only a slight turning of the retarder adjustment knob is needed to allow the slitter to function.
  - c. For difficult to feed stocks, substantial improvement can be made in feeding through the use of the supplied stack weights. See Figure #13 for correct use of stack weights. They can significantly improve the feed of curled or otherwise difficult to feed stock.

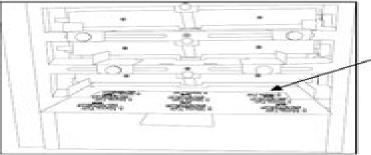


Figure #13



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Correct use of stack weight

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#### Table of Contents Martin Yale Bcs212 Manual

- 1. Understanding the eBook Martin Yale Bcs212 Manual
  - The Rise of Digital Reading Martin Yale Bcs212 Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Martin Yale Bcs212 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Martin Yale Bcs212 Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Martin Yale Bcs212 Manual
  - Personalized Recommendations
  - Martin Yale Bcs212 Manual User Reviews and Ratings
  - Martin Yale Bcs212 Manual and Bestseller Lists
- 5. Accessing Martin Yale Bcs212 Manual Free and Paid eBooks

- Martin Yale Bcs212 Manual Public Domain eBooks
- Martin Yale Bcs212 Manual eBook Subscription Services
- Martin Yale Bcs212 Manual Budget-Friendly Options
- 6. Navigating Martin Yale Bcs212 Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Martin Yale Bcs212 Manual Compatibility with Devices
  - Martin Yale Bcs212 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Martin Yale Bcs212 Manual
  - Highlighting and Note-Taking Martin Yale Bcs212 Manual
  - Interactive Elements Martin Yale Bcs212 Manual
- 8. Staying Engaged with Martin Yale Bcs212 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Martin Yale Bcs212 Manual
- 9. Balancing eBooks and Physical Books Martin Yale Bcs212 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Martin Yale Bcs212 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Martin Yale Bcs212 Manual
  - Setting Reading Goals Martin Yale Bcs212 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Martin Yale Bcs212 Manual
  - Fact-Checking eBook Content of Martin Yale Bcs212 Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
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