



Fuel Camshaft

1. Remove the screws and draw out the camshaft with the gear on it.
2. Remove the retaining plate (1).
3. Remove the screws, then draw out the injection pump gear (2) and fuel camshaft (3) with the governor fork assembly.

(When reassembling)

- Hook the spring to the fork lever 2 (4) as shown in the figure before installing the fork lever assembly to the crankcase.

- (1) Retaining Plate
(2) Injection Pump Gear
(3) Fuel Camshaft

- (4) Fork Lever 2
(5) Fork Lever 1
(6) Governor Sleeve

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Oil Pump and Crankshaft Gear

1. Remove the oil pump gear (6).
2. Remove the oil pump (5).
3. Remove the collar (4), O-ring (3) and oil slinger (2).
4. Remove the crankshaft gear (1) with a puller.

(When reassembling)

- Install the oil slinger (2) and O-ring (3) after aligning the marks on the gears. (See the figure at "Idle Gear".)
- Install the crankshaft collar (4) after installing the gear case cover.

- (1) Crankshaft Gear
(2) Crankshaft Oil Slinger
(3) O-ring

- (4) Crankshaft Collar
(5) Oil Pump
(6) Oil Pump Gear

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(C) Timing Gears, Fuel Camshaft and Camshaft [D1105-E-ZD]



Fan Drive Pulley

1. Set the stopper to the flywheel.
2. Remove the fan drive pulley screw (1).
3. Draw out the fan drive pulley (2) with a puller.

(When reassembling)

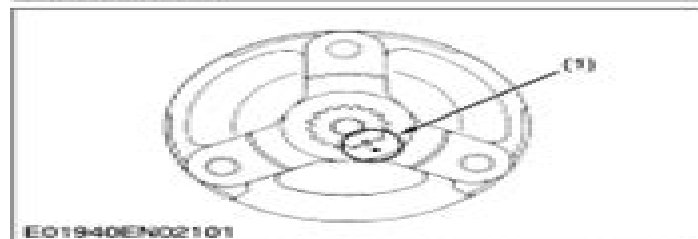
- Install the fan drive pulley to the crankshaft, aligning the marks (3) on them.

Tightening torque	Fan drive pulley retaining screw	235.4 to 245.2 N·m 24.0 to 25.0 kgf·m 173.6 to 180.8 ft·lbs
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- (1) Fan Drive Pulley Screw
(2) Fan Drive Pulley

- (3) Aligning Mark

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Kubota Zd Service Manual

**Allis-Chalmers Manufacturing
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