0076P035

(1) Fork Lever Assembly



0076P036

(1) Fuel Camshaft Assembly
(2) Fuel Camshaft Stopper



0076P037

(1) Crank Gear
(2) Oil Pump Drive Gear



0076P038

(1) Oil Pump Assembly

## Fork Lever Assembly

1. Remove the two fork lever holder mounting bolts.
2. Detach the fork lever assembly.

**(When reassembling)**

- Install the fork lever holder and crankcase after cleaning their contact surfaces
- Install the fork lever so that it will not hit the governor sleeve, and so that equal space is allowed on either side of the lever.
- After installation, check to see that the fork lever (1) is fixed to the fork lever shaft, and that it can turn smoothly in the holder.

## Fuel Camshaft

1. Remove the fuel camshaft stopper.
2. Draw out the fuel camshaft and the injection pump gear.

**(When reassembling)**

- Apply a thin film of engine oil to each part, and reassemble so that the drive groove at the end of the camshaft engages with the drive shaft of the hydraulic gear pump.
- The balls to be contained in the governor ball case are thirty 3.97 mm (0.1563 in.) diameter ones and eight 13.46 mm (0.5300 in.) diameter ones.

## Oil Pump Drive Gear

1. Remove the nut and draw out the oil pump drive gear with gear puller.

**(When reassembling)**

- Check to see if there is a feather key.

## Oil Pump

1. Remove the four oil pump mounting bolts. Detach the oil pump.

**(When reassembling)**

| Tightening torque | Oil pump mounting screws | 9.8 to 11.28 N·m 1.0 to 1.15 kgf·m 7.23 to 8.32 ft-lbs |
|---|---|---|

# [Kubota Tractor Service Manual F2100](#)

**Penton Staff**

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