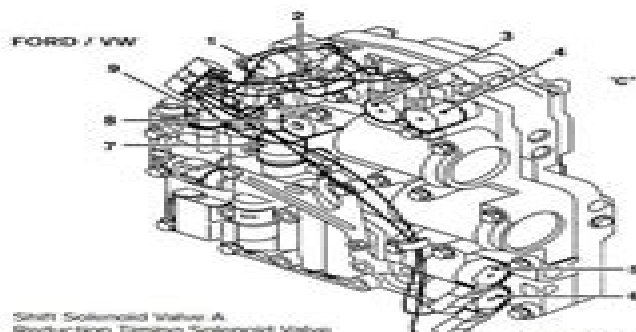


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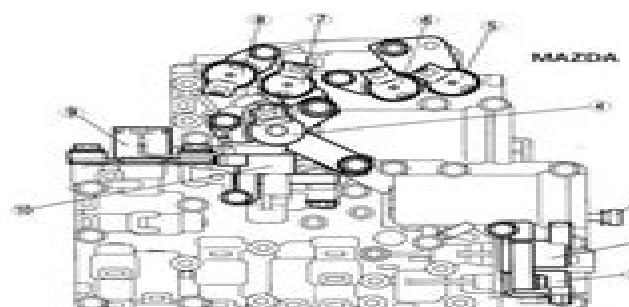


1. Shift Solenoid Valve A
2. Reduction Timing Solenoid Valve
3. Shift Solenoid Valve B
4. Shift Solenoid Valve C
5. 2-4 Brake Duty Solenoid Valve
6. 2-4 Brake Timing Solenoid Valve
7. Low Clutch Timing Solenoid Valve
8. Lock-up Solenoid Valve
9. Line Pressure Duty Solenoid Valve

The On/Off Solenoid Valves Are:

- Shift Solenoid Valve A
- Shift Solenoid Valve B
- Shift Solenoid Valve C
- Low Clutch Timing Solenoid Valve
- Reduction Timing Solenoid Valve
- 2-4 Brake Timing Solenoid Valve

RESISTANCE CHART ATF TEMP: 20 °C (68 °F)	
SOLENOID VALVE	RESISTANCE (ohms)
2-4 brake solenoid valve	2.6 - 3.2
TCC solenoid valve	12.0 - 13.2
High clutch solenoid valve	2.6 - 3.2
Pressure control solenoid	2.6 - 3.2
Reduction timing solenoid valve	14 - 18
Shift solenoid C	14 - 18
Shift solenoid B	14 - 18
Neutral shift solenoid valve	14 - 18
Shift solenoid A	14 - 18



MAZDA

1. Manual valve
2. 2-4 Brake Solenoid Valve
3. Neutral Shift Solenoid Valve
4. TCC Solenoid Valve
5. Shift Solenoid C

6. Shift Solenoid B
7. Reduction Timing Solenoid Valve
8. Shift Solenoid A
9. Pressure Control Solenoid
10. High Clutch Solenoid Valve

FORD/VW

Shift Solenoid Sequence

Shift Solenoid Valve	1st	2nd	3rd	4th	5th
A	On	On	On	On	On
B	Off	Off	Off	Off	Off
C	Off	Off	Off	Off	Off

A = Solenoid Valve Off, O = Solenoid Valve On

The reduction timing solenoid valve, low clutch timing solenoid valve and 2-4 timing solenoid valve are utilized by the EAT ECU to control the timing of the gear shift changes. These solenoid valves carry out four main functions:

- Shift timing control: For some shifts these three solenoid valves are used to assist line pressure control or 2-4 brake pressure control.
- Line pressure cut back: When the gearbox takes up the drive, there should be a high line pressure present. The EAT ECU controls the low clutch timing solenoid valve which is related to the vehicle speed in order to reduce the fluid circuit of the line pressure to on or off therefore controlling cut back.
- Reverse inhibition: If the vehicle exceeds 4 mph (20 km/h) and Reverse (R) is selected, the EAT ECU switches the low clutch timing solenoid valve on. This drains the gearbox fluid from the reverse clutch, therefore the clutch will be unable to engage.
- Idle neutral: The EAT ECU uses the low clutch timing and reduction timing solenoid valves to engage idle neutral.

Mode	Gear Position	MAZDA Solenoid Valve					Reduction Timing Solenoid Valve	Neutral Solenoid Valve
		Shift Sol A	Shift Sol B	Shift Sol C	Pressure Control Solenoid	High Clutch Solenoid Valve		
P	Reverse	00000000	00000000	00000000	00000000	00000000	0	0
R	Reverse	00000000	00000000	00000000	00000000	00000000	0	0
N	Neutral	00000000	00000000	00000000	00000000	00000000	0	0
D	First	00000000	00000000	00000000	00000000	00000000	0	0
D	Second	00000000	00000000	00000000	00000000	00000000	0	0
D	Third	00000000	00000000	00000000	00000000	00000000	0	0
D	Fourth	00000000	00000000	00000000	00000000	00000000	0	0
D	Fifth	00000000	00000000	00000000	00000000	00000000	0	0
D	Sixth	00000000	00000000	00000000	00000000	00000000	0	0
D	Seventh	00000000	00000000	00000000	00000000	00000000	0	0
D	Eighth	00000000	00000000	00000000	00000000	00000000	0	0
D	Ninth	00000000	00000000	00000000	00000000	00000000	0	0
D	Tenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Eleventh	00000000	00000000	00000000	00000000	00000000	0	0
D	Twelfth	00000000	00000000	00000000	00000000	00000000	0	0
D	Thirteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Fourteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Fifteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Sixteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Seventeenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Eighteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Nineteenth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twentieth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-first	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-second	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-third	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-fourth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-fifth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-sixth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-seventh	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-eighth	00000000	00000000	00000000	00000000	00000000	0	0
D	Twenty-ninth	00000000	00000000	00000000	00000000	00000000	0	0
D	Thirtieth	00000000	00000000	00000000	00000000	00000000	0	0
D	Thirty-first	00000000	00000000	00000000	00000000	00000000	0	0
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D	Eighty-eighth	00000000	00000000	00000000	00000000	00000000	0	0
D	Eighty-ninth	00000000	00000000	00000000	00000000	00000000	0	0
D	Ninetieth	00000000	00000000	00000000	00000000	00000000	0	0
D	One hundred	00000000	00000000	00000000	00000000	00000000	0	0
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J. Kemplay



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