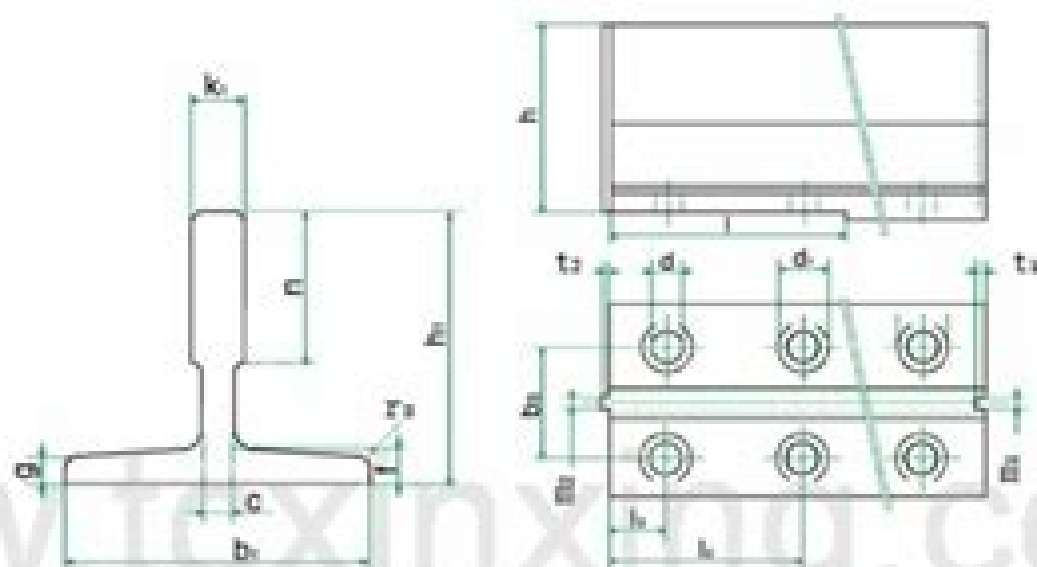


Machined guide rail drawing 机加工导轨



导轨公差尺寸Dimensions and tolerances of guide rails (mm)

parameter-type_E20	b_1	b_2	k	k_0	a	c	e	f	p	r_1	m_1	m_2
	公差 tolerance											
	± 1.50	± 0.75	± 0.10	$\begin{matrix} 0.1 \\ 0 \end{matrix}$	$\begin{matrix} 3 \\ 0 \end{matrix}$		± 0.75	± 0.75	± 0.75		$\begin{matrix} -0.06 \\ 0 \end{matrix}$	$\begin{matrix} 0 \\ -0.06 \end{matrix}$
T89-B ISO7-65:2001	89	62	61	15.88	33.4	10	7.9	11.1		3	6.4	6.37
T89-B ISO7-65:2007	89	62	61	16	34	10	7.9	11.1		3	6.4	6.37
T89-1B	89	62	61	15.88	32.2	8	6.5	8			4	$\begin{matrix} +0.04 \\ 0.09 \end{matrix}$
T90-B	90	78	74	16	42	10	8	10		4	6.4	6.37

parameter-type_E20	t_1	t_2	l	l_1	l_2	b_1	d	d_1
	公差 tolerance							
	± 0.10	± 0.10	$\begin{matrix} -3.0 \\ 0 \end{matrix}$	± 0.20	± 0.20	± 0.20		
T89-B ISO7-65:2001	7.14	6.35	156	38.1	114.3	57.2	13	26
T89-B ISO7-65:2007	7.14	6.35	156	38.1	114.3	57.2	13	26
T89-1B	4.5	4.1	156	38.1	114.3	57.2	13	26
T90-B	7.14	6.35	156	38.1	114.3	57.2	13	26

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