

(6) Servo alarms

Number	Meaning	Contents and actions
400	SERVO ALARM: 1, 2TH AXIS OVERLOAD	1-axis, 2-axis overload signal is on. Refer to diagnosis display No. 720 or 721 for details.
401	SERVO ALARM: 1, 2TH AXIS VRDY OFF	1-axis, 2-axis servo amplifier READY signal (DRDY) went off.
402	SERVO ALARM: 3, 4TH AXIS OVERLOAD	3-axis, 4-axis overload signal is on. Refer to diagnosis display No. 722 or 723 for details.
403	SERVO ALARM: 3, 4TH AXIS VRDY OFF	3-axis, 4-axis servo amplifier READY signal (DRDY) went off.
404	SERVO ALARM: n-TH AXIS VRDY ON	Even though the n-th axis (axis 1-8) READY signal (MCON) went off, the servo amplifier READY signal (DRDY) is still on. Or, when the power was turned on, DRDY went on even though MCON was off. Check that the axis card and servo amplifier are connected.
405	SERVO ALARM: ZERO POINT RETURN FAULT	Position control system fault. Due to an NC or servo system fault in the reference position return, there is the possibility that reference position return could not be executed correctly. Try again from the manual reference position return.
406	SERVO ALARM: 7, 8TH AXIS OVER LOAD 7, 8TH AXIS VRDY OFF	7-axis, 8-axis overload signal is on. Refer to diagnosis display No. 726 or 727 for details. 7-axis, 8-axis servo amplifier READY signal (DRDY) went off.
4n0	SERVO ALARM: n-TH AXIS - EXCESS ERROR	The position deviation value when the n-th axis stops is larger than the set value. Note) Limit value must be set to parameter for each axis.
4n1	SERVO ALARM: n-TH AXIS - EXCESS ERROR	The position deviation value when the n-th axis moves is larger than the set value. Note) Limit value must be set to parameter for each axis.
4n3	SERVO ALARM: n-th AXIS - LSI OVERFLOW	The contents of the error register for the n-th axis exceeded 2^{31} power. This error usually occurs as the result of an improperly set parameters.
4n4	SERVO ALARM: n-TH AXIS - DETECTION RELATED ERROR	N-th axis digital servo system fault. Refer to diagnosis display No. 720 and No.727 for details.
4n5	SERVO ALARM: n-TH AXIS - EXCESS SHIFT	A speed higher than 4000000 units/s was attempted to be set in the n-th axis. This error occurs as the result of improperly set CMR.
4n6	SERVO ALARM: n-TH AXIS - DISCONNECTION	Position detection system fault in the n-th axis pulse coder (disconnection alarm).
4n7	SERVO ALARM: n-TH AXIS - PARAMETER INCORRECT	This alarm occurs when the n-th axis is in one of the conditions listed below. (Digital servo system alarm) 1) The value set in Parameter No. 8n20 (motor form) is out of the specified limit. 2) A proper value (111 or -111) is not set in parameter No. 8n22 (motor revolution direction). 3) Illegal data (a value below 0, etc.) was set in parameter No. 8n23 (number of speed feedback pulses per motor revolution). 4) Illegal data (a value below 0, etc.) was set in parameter No. 8n24 (number of position feedback pulses per motor revolution). 5) Parameters No. 8n84 and No. 8n85 (flexible field gear rate) have not been set. 6) An axis selection parameter (from No. 269 to 274) is incorrect. 7) An overflow occurred during parameter computation.
490	SERVO ALARM: 5TH AXIS OVER LOAD	5-axis, 6-axis overload signal is on. Refer to diagnosis display No. 724 or 725 for details.

Fanuc Servo Alarm Codes

S Ben Porath

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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