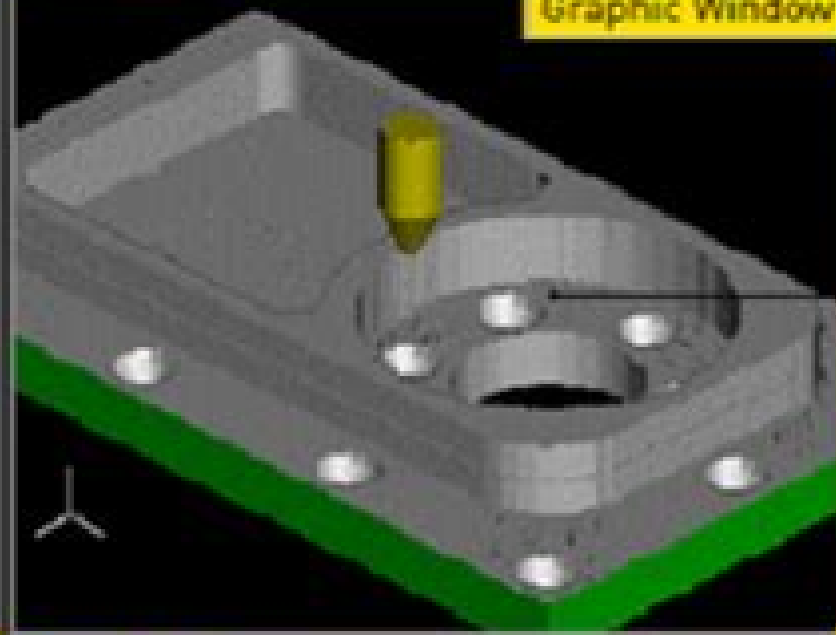


Machine Status Window



Graphic Window



Program Window

```

1 OORR L/CHC HEN/02.0/3
2 G1000 G100 L100.00
3 G1100 G1 100.000 0.000 0.000 0.000 0.000 0.000
4 T01
5 G1040 G10 L1.000 1000.000 0.000 0.000 0.000 0.000
6
7 G1200 T1.00 0.00 0.00 0.00
8 G1202 MPT.1 WCL.071000 0.00 1.00 0.00 0.00 0.00
9 0.00 0.00 0.00 0.00
10 G1203 MPT.100000 0.00 0.00 0.00 0.00 0.00 0.00
11 G1200
12
13 G1200 T1.00 0.00 0.00 0.00
14 G1202 MPT.1 WCL.071000 0.00 1.00 0.00 0.00 0.00
15 0.00 0.00 0.00 0.00
16 G1203 MPT.100000 0.00 0.00 0.00 0.00 0.00 0.00
17 G1200
18 M00

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