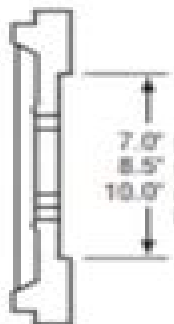


**1** Measure the flywheel bore. Use the Eaton Fuller Clutch Selector Guide (CLSL-1310) to verify that the damper will fit into the flywheel bore.



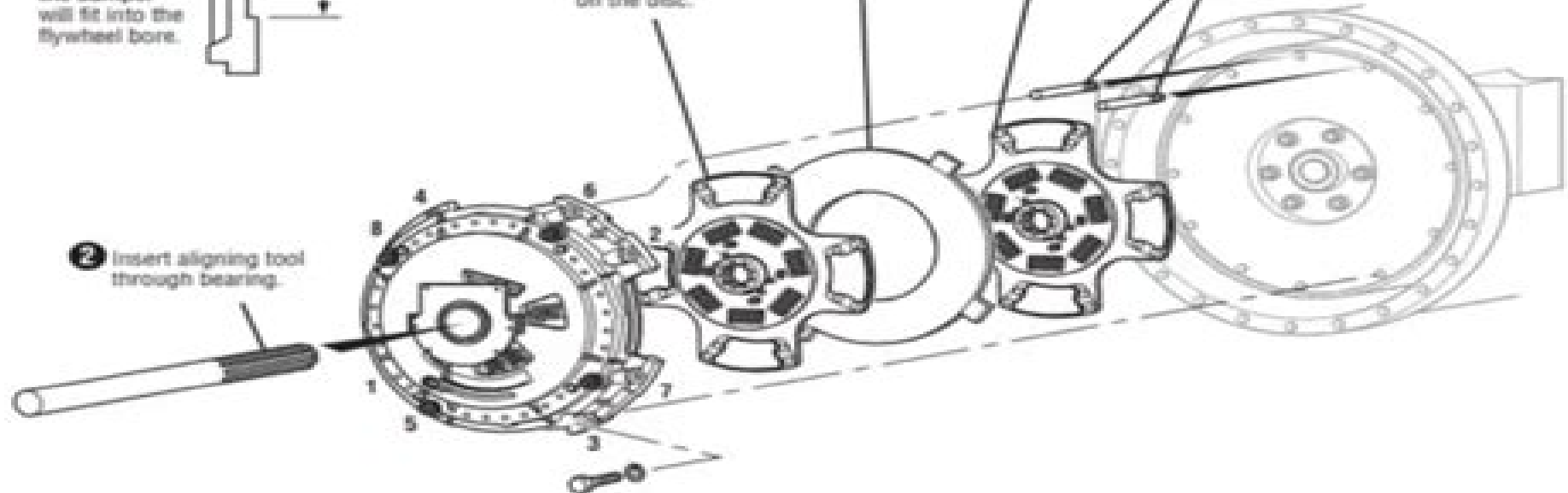
**3** Install disc onto aligning tool. Follow the orientation instructions on the disc.

**4** Install intermediate plate into slots on the clutch cover. Flywheel Side must face the

**5** Install second disc onto aligning tool. Follow the orientation instructions on the disc.

**6** Install two 7/8" x 14 UNC x 5" studs into upper mounting holes. Install assembled clutch.

**2** Insert aligning tool through bearing.

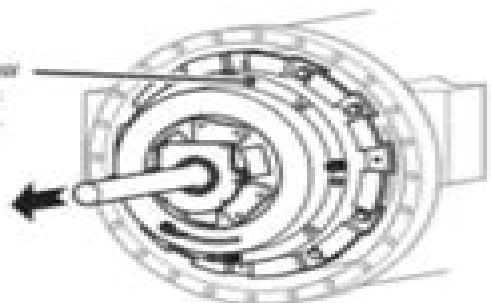


**7** Install lock washers and mounting bolts (7/16" x 14 UNC x 2 1/4" grade 5) finger tight. Replace studs with lockwashers and bolts.

**8** Progressively tighten mounting bolts in a crisscross pattern starting with a lower bolt. Torque to 40-50 lbs. ft. (54-68 N·m).

**9** Remove four yellow shipping bolts in a crisscross pattern.

**10** Remove the aligning tool.



# Manual Transmission Clutch Adjustment

**Albert A Gayle**



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