

4-12 ENGINE TOP END

Exhaust Valve (KIPS)

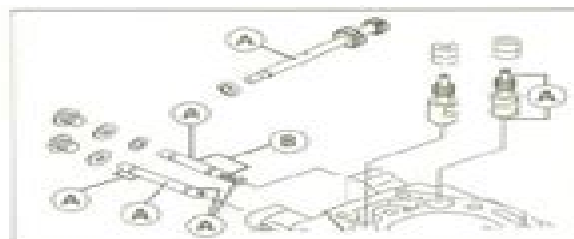
Removal

- Remove:
 - Cylinder
 - Main Valve Cover
 - Resonator
- Remove the main valve holder bolt [A], the main shaft nut [B], the valve rod plugs [C], and the main valve holder bolts [C].
- Remove the left pinion on the main shaft and pull out the main shaft.
- Remove the main valve [A] and the left and right sub-valves [B].
- Pull out the exhaust valve rods.



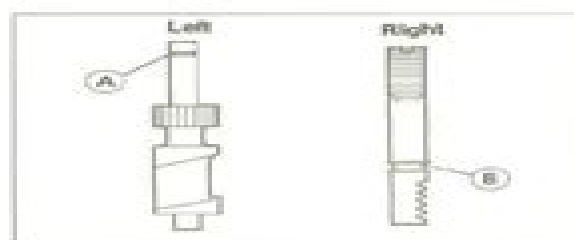
Installation

- Scrape out any carbon and clean the valves with a high flash-point solvent.
- Check the following parts for signs of damage:
 - Main Valves and O-ring
 - Sub-valves
 - Exhaust Valve Rods
 - Gaskets
- ★ If necessary, replace them with new ones.
- Apply 2-stroke engine oil [A] to the following:
 - Sub-valve Journals
 - Exhaust Valve Pinions
 - Valve Rod Journals
 - Valve Rod Rack
- Apply high temperature grease [B] to O-ring on the right valve rod.



CAUTION

Do not mix up the sub-valves and the exhaust valve rods on the right and left.
The left sub-valve has a groove [A] and the right exhaust valve rod has an O-ring [B] for identification.



Kdx 220 Service Manual

Judd E. Hollander



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