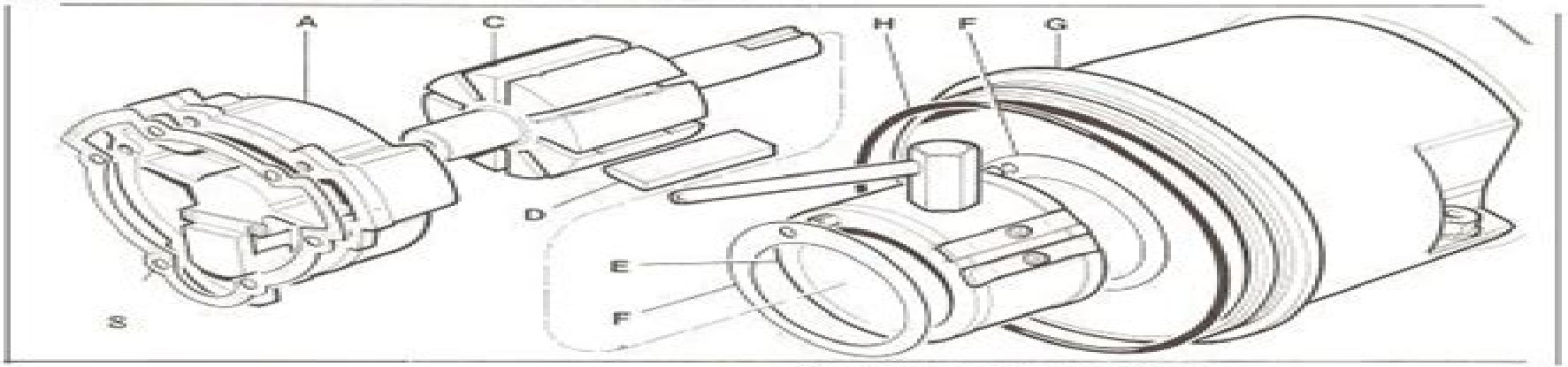
Rotor Stator Unit- Removal



- Remove drive coupling.
- Stand oil chamber (G) vertically on wooden blocks.
- Remove inlet end cover (A).
- Discard gasket (B).
- Remove stator (E). Note position and thickness of shims (F).
- Remove rotor unit (C) using service tool S71. Use elastic bands to retain blades (D) in position.
- Discard "O" ring (H).

Rotor-Statoreinheit - Ausbau

- Antriebskupplung ausbauen.
- Ölkammer (G) senkrecht auf Holzklötze stellen.
- Eintrittsdeckel (A) abnehmen.
- Dichtung (B) wegwerfen.
- Stator (E) ausbauen. Anordnung und Dicke der Beilagen (F) vermerken.
- Rotor (C) mit Wartungswerkzeug S71 ausbauen. Blätter (D) mit Gummibändern festhalten.
- O-Ring (H) wegwerfen.

Unidad de Estator-Rotor - Desmontaje

- Desmonte el acoplamiento de mando.
- Apoye la cámara de aceite (G) verticalmente sobre bloques de madera.
- Desmonte la tapa extrema (A) de entrada.
- Descarte la junta (B).
- Desmonte el estator (E). Note la posición y espesor de los suplementos (F).
- Desmonte el rotor (C) utilizando la herramienta de servicio S71. Utilice bandas elásticas para sujetar las paletas (D).
- Descarte la junta tórica (H).

Groupe Rotor/Stator- Depose

- Déposer l'accouplement de transmission.
- Dresser la chambre à huile (G) verticalement sur des blocs de bois.
- Déposer le couvercle d'extrémité entrée (A).
- Mettre le joint (B) au rebut.
- Déposer le stator (E). Noter la position et l'épaisseur des cales (F).
- Déposer le rotor (C) à l'aide de l'outil spécial S71. Retenir les palettes (D) en position avec des élastiques.
- Mettre le joint torique "O" (H) au rebut.

Gruppo Rotore e Statore - Smontaggio

- Togliere il giunto di trasmissione.
- Porre la camera dell'olio (G) verticalmente su blocchi di legno.
- Togliere il coperchio (A) all'estremità di entrata.
- Gettare la guarnizione (B).
- Togliere lo statore (E). Notare la posizione e lo spessore degli spessori (F).
- Togliere il gruppo rotore usando l'utensile di manutenzione S71. Usare degli elastici per mantenere in posizione le lame (D).
- Gettare l'anello di guarnizione a sezione tonda (H).

Rotorstatorenhet - Borttagning

- Ta bort drivkopplingen.
- Ställ oljerummet (G) vertikalt på träklossar.
- Ta bort inloppets gavellocksplåt (A).
- Kassera packningen (B).
- Ta bort statorn (E). Notera läge och tjocklek på shimsen (F).
- Ta bort rotorenheten (C) med hjälp av serviceverktyg S71. Håll bladen (D) kvar i rätt läge med hjälp av gummiband.
- Kassera O-ringen (H).

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