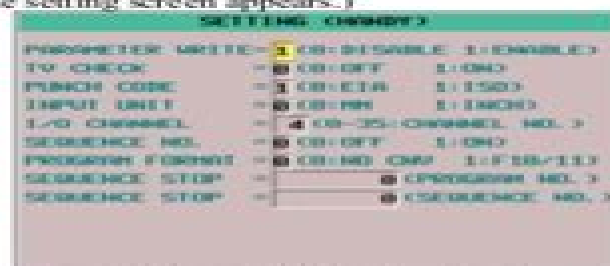


2 SETTING PARAMETERS FROM MDI

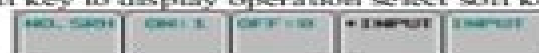
Follow the procedure below to set parameters.

- 1 Place the NC in the MDI mode or the emergency stop state.
- 2 Follow the substeps below to enable writing of parameters.
 - 2-1 To display the setting screen, press the  function key as many times as required, or alternatively press the  function key once, then the [SETTING] section select soft key. (The first page of the setting screen appears.)



- 2-2 Position the cursor on "PARAMETER WRITE" using the cursor move keys.

- 2-3 Press the [(OPRT)] soft key to display operation select soft keys.



- 2-4 To set "PARAMETER WRITE=" to 1, press the [ON:1] soft key, or alternatively enter 1 and press the [INPUT] soft key. From now on, the parameters can be set. At the same time an alarm condition (SW0100 PARAMETER WRITE ENABLE) occurs in the CNC.

- 3 To display the parameter screen, press the  function key as many times as required, or alternatively press the  function key once, then the PARAM section select soft key. (See Chapter 1, "DISPLAYING PARAMETERS.")
- 4 Display the page containing the parameter you want to set, and position the cursor on the parameter. (See Chapter 1, "DISPLAYING PARAMETERS.")
- 5 Enter data, then press the [INPUT] soft key. The parameter indicated by the cursor is set to the entered data.



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Table of Contents Fanuc Ot C Parameter Manual

1. Understanding the eBook Fanuc Ot C Parameter Manual
 - The Rise of Digital Reading Fanuc Ot C Parameter Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fanuc Ot C Parameter Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc Ot C Parameter Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fanuc Ot C Parameter Manual
 - Personalized Recommendations
 - Fanuc Ot C Parameter Manual User Reviews and Ratings
 - Fanuc Ot C Parameter Manual and Bestseller Lists
5. Accessing Fanuc Ot C Parameter Manual Free and Paid eBooks
 - Fanuc Ot C Parameter Manual Public Domain eBooks
 - Fanuc Ot C Parameter Manual eBook Subscription Services
 - Fanuc Ot C Parameter Manual Budget-Friendly Options
6. Navigating Fanuc Ot C Parameter Manual eBook Formats

- ePub, PDF, MOBI, and More
- Fanuc Ot C Parameter Manual Compatibility with Devices
- Fanuc Ot C Parameter Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc Ot C Parameter Manual
 - Highlighting and Note-Taking Fanuc Ot C Parameter Manual
 - Interactive Elements Fanuc Ot C Parameter Manual
- 8. Staying Engaged with Fanuc Ot C Parameter Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc Ot C Parameter Manual
- 9. Balancing eBooks and Physical Books Fanuc Ot C Parameter Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc Ot C Parameter Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fanuc Ot C Parameter Manual
 - Setting Reading Goals Fanuc Ot C Parameter Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fanuc Ot C Parameter Manual
 - Fact-Checking eBook Content of Fanuc Ot C Parameter Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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