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covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth

Numerical Control Programming George C. Stanton,1988 This text covers all the major changes in machine tool education in the past 20 years It offers a step by step approach to writing and using numerical control programs enabling readers to program workpiece geometries of higher than average complexity Writing and debugging a mill program including contour milling is covered together with the intricacies of lathe programming and there are detailed discussions of APT and COMPACT II The book contains many sample programs references to specific machines and end of chapter review questions The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

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