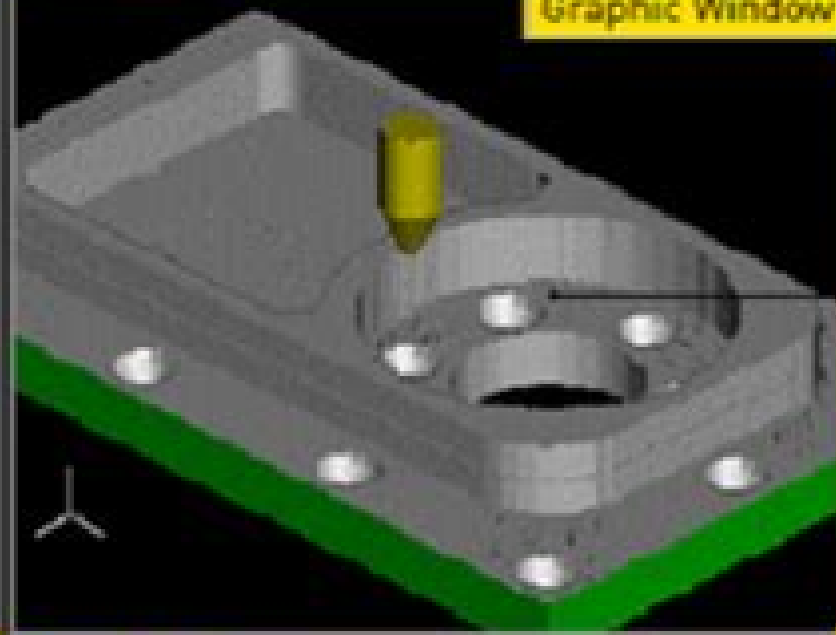


Machine Status Window



Graphic Window



Program Window

```

1 O0000 (L/CHC, HEN/02.0/3 )
2 G1700 G000, L100, M0 )
3 G1710 G1, F00, S00, C0, M0,0, T0, F0, L000,000 )
4 T01 )
5 G1040 G10, L0, F100, S000, C000, M0, F0, C0, Z0, )
6 )
7 G1200 T1, M0, M0, M0 )
8 G1202 M07, S1, M03, M0000, F00, F00, M0, F00, M0,
  L0, M0, T0 )
9 M0, L0, M0, T0, M0 )
10 G1203 M05, M0000, M03, F00, F00, F00, F00, M0000
  S100, M0000, F00, L0, M0, T0, M0, M0 )
11 G1200 )
12 )
13 G1200 T1, M0, M0, M0 )
14 G1202 M07, S1, M03, M0000, F00, F00, M0, F00, M0,
  L0, M0, T0 )
15 G1203 M05, M0000, M03, F00, F00, F00, F00, M0000
  S100, M0000, F00, L0, M0, T0, M0, M0 )
16 )
17 G1200 )
18 M00 )
  
```

Program window displaying the CNC program code (G-code) for the current operation.



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KJ Lindholm-Leary



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