

(6) Notes when setting addresses

- (a) The head bytes of the analog input module (AD04A) and analog output module (DA02A) must be assigned to even number addresses of input address (X□□□), and output address (Y□□□) each. When reading the A/D-converted digital value from the input address (X□□□) or when writing the D/A-converting value to the output address (Y□□□), readout and write-in must always be done in word (16 bits) units.

ADDRESS	GROUP	BASE	SLOT	NAME
X000	0	0	1	ID16C
X001	0	0	1	ID16C
X002	0	0	2	ID16D
X003	0	0	2	ID16D
X004	1	0	1	IA16C
X005	1	0	1	IA16C
X006	1	0	2	IA16C
X007	1	0	2	IA16C
X008	2	0	1	ID16D
X009	2	0	1	ID16D

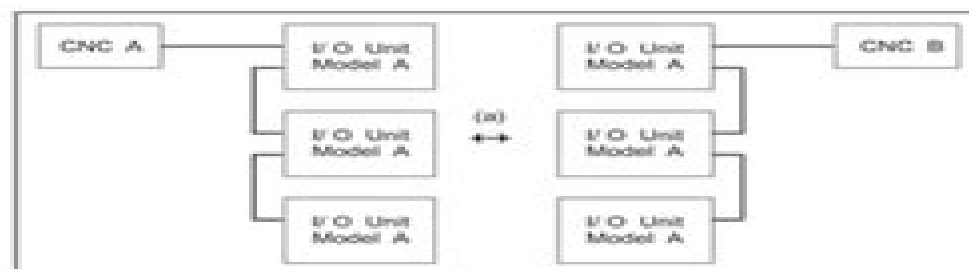
Fig.3.2.2 (a)

3.2.3

I/O Link Connection
Unit Assignment

Concept:

In conventional data transfer, when data is to be transferred between CNC A and CNC B, the I/O units indicated by (a) (figure below) must be connected with each other. (In this case, data can be transferred using any I/O unit.)



The I/O link connection unit replaces these I/O units, thus eliminating the need to connect them with, for example, cables.

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