EN

# Question Paper Code: 91607

# B.E/B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2014.

# Seventh Semester

# Mechanical Engineering

# ME 2027/ME 701/GE 1452/10122 MEE 21 — PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008/2010)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E. (Part-Time) Sixth Semester - Mechanical Engineering — Regulation 2009)

Time: Three hours

Maximum: 100 marks

# Answer ALL questions.

#### PART A - (10 × 2 = 20 marks)

- Write the objectives of Method study.
- 2. What is Ergonomics?
- 3. State the Parameters involved in material selection.
- 4. Define: Break even point.
- Define : Under Estimate.
- 6. What is meant by target cost?
- 7. What is meant by conceptual cost estimating.
- Define : contingency allowance.
- List out the material losses in forging.
- 10. What do you mean by overhead expenditure?

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#### Table of Contents Me2027 Mj 2014question Paper

- 1. Understanding the eBook Me2027 Mj 2014question Paper
  - The Rise of Digital Reading Me2027 Mj 2014question Paper
  - $\circ\,$  Advantages of eBooks Over Traditional Books
- 2. Identifying Me2027 Mj 2014question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - $\circ\,$  Features to Look for in an Me2027 Mj 2014 question Paper
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Me2027 Mj 2014question Paper
  - Personalized Recommendations
  - Me2027 Mj 2014question Paper User Reviews and Ratings
  - Me2027 Mj 2014 question Paper and Bestseller Lists
- 5. Accessing Me2027 Mj 2014question Paper Free and Paid eBooks
  - Me2027 Mj 2014question Paper Public Domain eBooks
  - Me2027 Mj 2014question Paper eBook Subscription Services

- Me2027 Mj 2014question Paper Budget-Friendly Options
- 6. Navigating Me2027 Mj 2014question Paper eBook Formats
  - o ePub, PDF, MOBI, and More
  - Me2027 Mj 2014question Paper Compatibility with Devices
  - Me2027 Mj 2014question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Me2027 Mj 2014question Paper
  - Highlighting and Note-Taking Me2027 Mj 2014question Paper
  - Interactive Elements Me2027 Mj 2014question Paper
- 8. Staying Engaged with Me2027 Mj 2014question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me2027 Mj 2014guestion Paper
- 9. Balancing eBooks and Physical Books Me2027 Mj 2014question Paper
  - Benefits of a Digital Library
  - ∘ Creating a Diverse Reading Collection Me2027 Mj 2014question Paper
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Me2027 Mj 2014question Paper
  - Setting Reading Goals Me2027 Mj 2014question Paper
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Me2027 Mj 2014question Paper
  - Fact-Checking eBook Content of Me2027 Mj 2014question Paper
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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