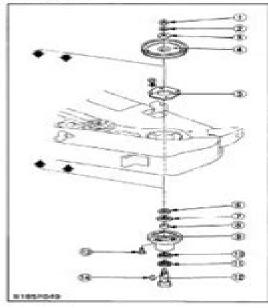


- (CC) Blacker
- 52) Spring Plate 50) Blade Screw



- 1. Turn over the mower.
- Loosen the blade screws (3).
- 3. Remove the blade screws (3), spring plates (2) and blades (1).

MOTE.

- To remove the blades securely, wedge a wooden block between one blade and the housing in such position that it will hold the blade safely while loosing or tightening the
- If you proceed to remove the blade pulley, loosen the blade pulley mounting nut before loosening the blade screw, using same wooden block as this process.

(When reassembling):

Install the spring plate (2) noting its direction.

Tightening torque	Made screw	88.0 to 117.6 to re 9.0 to 12.0 kg/ m 64.9 to 66.9 fc lbs
-------------------	------------	---

 After reassembled the blade (1), check the blade slippage.
If the blade slips below blade slippage torque (66.7 N-m, 6.8 kgf-m, 49.2 ft-libs), check the blade tightening torque and spring plate.

Blade Pulley and Blade Shaft.

- 1. Remove the blade pulley mounting nut (1), spring washer (2) and plain washer (3).
- 2. Remove the blade pulley (4).
- 3. Unscrew the pulley holder mounting bolt (13), and remove the pulley holder (9) from the mower deck.
- Remove the blade pulley key (14) and bearing cover (6).
- 5. Tap out the blade shaft (12) from the pulley holder.
- 5. Remove the bearing cover (11), bearings (7), (10) and collar 080

(When reassembling)

- · Apply grease to inside of the pulley holder (8) and bearings COL C100.
- Install the bearing severs (6) (11) moting their direction.

Tightening torque	Black pulley mounting but	88.0 to 117.6 to re 9.0 to 12.0 kg/m 64.9 to 66.8 % libs
	hulley holder mounting bott	49.9 to 54.2 ti-m 5.1 to 5.3 kpf -m 36.6 to 40.0 ft (br)

- (1) Blade Pulley Mounting Nut.
- Spring Washer
- Plain Washer
- Blade Pulley
- (N) Pulley Holder Plate
- Old Bearing Cover
- CO Bearing

- Oth Colder
- 590 . Pulley motors
- (10) Seading
- (1/1) Bearing Cover
- (102) Blacke Shafts
- (13) Pulley Wolder Mounting Bolt.
- 1140 Blade Pulley Key

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35 tractor service manual Massey-Ferguson, 411 R Wheel Tractor Service Manual Fiat (Firm), 1963 Workshop Manual for Mazda 1300-1000 W. H. Davies, 1973 Service Manual Diamond T Motor Car Company. Service Dept, 1948 Mack Trucks Service Manual ,1990 Service Manual; Tractor Engines, 2-85, 2-105 White Farm Equipment Co,1981 Service Manual Caterpillar Tractor Company (U.S.A),1983 Service Repair Manual David Brown Tractors Ltd,1979 Repair/Service Manuals, Tractor-Loader-Backhoe, 1973 TE 20 Workshop and Service Manual Harry Ferguson Maintenance Manual Kenworth Motor Truck Corporation. Field Service Department, 1958 Limited.2010 Service Manual [for] R-1234-51812 Oshkosh Truck Repair/Service Manuals, Tractors, 6000 Series, 1961 Corporation, 196? **Series 400 Service Manual** Computertek,1970*

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