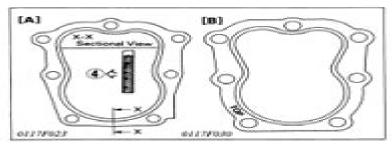
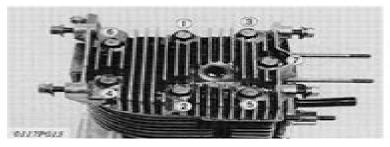
[2] CYLINDER HEAD







Spark Plug and Cylinder Head

- 1. Remove the spark plug (3):
- 2. Remove the cylinder head (1) and head gasket (2).

(When reassembling)

- Remove carbon in the combustion chamber of the cylinder head.
- It is desirable to replace the gasket with a new one.
- The gasket has a groove near the inner periphery on one side. When installing the gasket, this side must face the cylinder head.
- To install the cylinder head, first tighten each screw to approximately 19.6 N.m. (2.0 kgf.m. 14.5 ft-lbs). Then, retighten them to the specified torque in the order as given in the photo.

Tightening torque	Spark plug		9.8 to 24.5 Nm 1.0 to 2.5 kg/m
	sucreme.	GS200-3 Series	34.3 to 48.1 Nm 3.5 to 4.7 kgf m 25.3 to 34.0 ft-lbs
	Cylinder head	GS160-3 Series	19.6 to 29.4 N.m 2.0 to 3.0 kg/m 14.5 to 21.7 ft-lbs

LAI GS160-3 Series

(B) GS200-3 Series

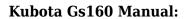
(1) Cylinder Head (2) Head Gasket

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(3) Spark Plug (4) Cylinder Head Side

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Katrin Zwirglmaier



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Table of Contents Kubota Gs160 Manual

- 1. Understanding the eBook Kubota Gs160 Manual
 - The Rise of Digital Reading Kubota Gs160 Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Kubota Gs160 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Gs160 Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Kubota Gs160 Manual
 - Personalized Recommendations
 - Kubota Gs160 Manual User Reviews and Ratings
 - Kubota Gs160 Manual and Bestseller Lists
- 5. Accessing Kubota Gs160 Manual Free and Paid eBooks
 - Kubota Gs160 Manual Public Domain eBooks
 - Kubota Gs160 Manual eBook Subscription Services
 - Kubota Gs160 Manual Budget-Friendly Options
- 6. Navigating Kubota Gs160 Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - o Kubota Gs160 Manual Compatibility with Devices
 - Kubota Gs160 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Gs160 Manual
 - Highlighting and Note-Taking Kubota Gs160 Manual
 - o Interactive Elements Kubota Gs160 Manual
- 8. Staying Engaged with Kubota Gs160 Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Kubota Gs160 Manual
- 9. Balancing eBooks and Physical Books Kubota Gs160 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Gs160 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Gs160 Manual
 - Setting Reading Goals Kubota Gs160 Manual
 - ∘ Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Gs160 Manual
 - Fact-Checking eBook Content of Kubota Gs160 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - $\circ \ \ Integration \ of \ Multimedia \ Elements$
 - Interactive and Gamified eBooks

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