

HELIARC 250 HF WELDING POWER SUPPLY

PART NO. 678480

SPECIFICATIONS



FEATURES/BENEFITS

- High Quality AC Tig Performance . . . Easily handles difficult aluminum welding jobs.
- Electronic SCR Control . . . No output drift with line voltage or heat build up.
- Convenient Output Current Selection . . . A choice of AC, DCSP or DCRP welding current, with a simple turn of a knob, sets the best requirement for your application.
- Flexible Current Range Selection . . . Three widely overlapping ranges of AC and DC output current permits quick coarse adjustment by a simple turn of a knob.
- Solid State Current Control . . . Provides fine-tuned current adjustment within the selected range for consistent welding performance.
- Variable High Frequency Intensity Controls . . . Minimizes high frequency interference by allowing adjustment for optimum starts or for continuous arc stability depending on the welding application.

These INSTRUCTIONS are for experienced operators. If you are not fully familiar with the principles of operation and safe practices for electric welding equipment, we urge you to read Linde's free booklet, "Precautions and Safe Practices for Electric Welding and Cutting," Form S2-529. Do NOT permit untrained persons to install, operate, or maintain this equipment. Do NOT attempt to install or operate this equipment until you have read and fully understand these instructions. If you do not fully understand these instructions, contact your supplier for further information. Be sure to read the Safety Precautions on page 2 before installing or operating this equipment.

Be sure this information reaches the operator.
You can get extra copies through your supplier.

Rated Output @ 40% Duty Cycle		250 Amps @ 90 Volts AC/DC	
Open Circuit Voltage		70 Volts AC/72 Volts DC	
Output Current Range in Amperes	Welding Mode	AC	
	5 Amp. Min.	5 to 250	5 to 250
	25 Amp. Min.	25 to 250	25 to 250
	70 Amp. Min.	70 to 250	70 to 250
Input Voltage		200-230/460 VAC, 1 Ph., 60 Hz.	
Input Current @ Rated Load in Amperes	Voltage	200	230
	Full Load	110	100
Power Factor @ Rated Load		Approx. 92 Percent	
Dimensions:	Width	19 inches	498 mm
	Depth	26 inches	660 mm
	Height	22 inches	559 mm
Weight		275 lbs.	125 kg

- Post Flow Service Control . . . Allows timed interval of gas and water at the end of the weld to protect the weld area, extend tungsten life and help increase torch life.
- Remote or Panel Control Features . . . Provides low voltage circuitry to remote (optional) foot, hand or torch switch control for operator safety and convenience.
- Highest Voltage Applied To Front Panel Components is 115 VAC . . . Conforms to various local codes and industry standards.
- 50 Amp. 115 VAC Auxiliary Outlet . . . Convenient additional power to run grinders, drills, etc.
- Input Power Light . . . Confirms primary power status even when fan cannot be heard.
- "E-2" Access Terminals . . . Output terminal studs are protectively mounted on the front panel for quick and easy connection of welding and ground cables.
- Compact Size . . . Easy to move, takes little floor space.

Heliarc 250 Hf Manual

Robert R. Redfield



Heliarc 250 Hf Manual:

Heliarc 250 Hf Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have charmed audiences this year. Heliarc 250 Hf Manual : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Heliarc 250 Hf Manual : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and thrilling novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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