

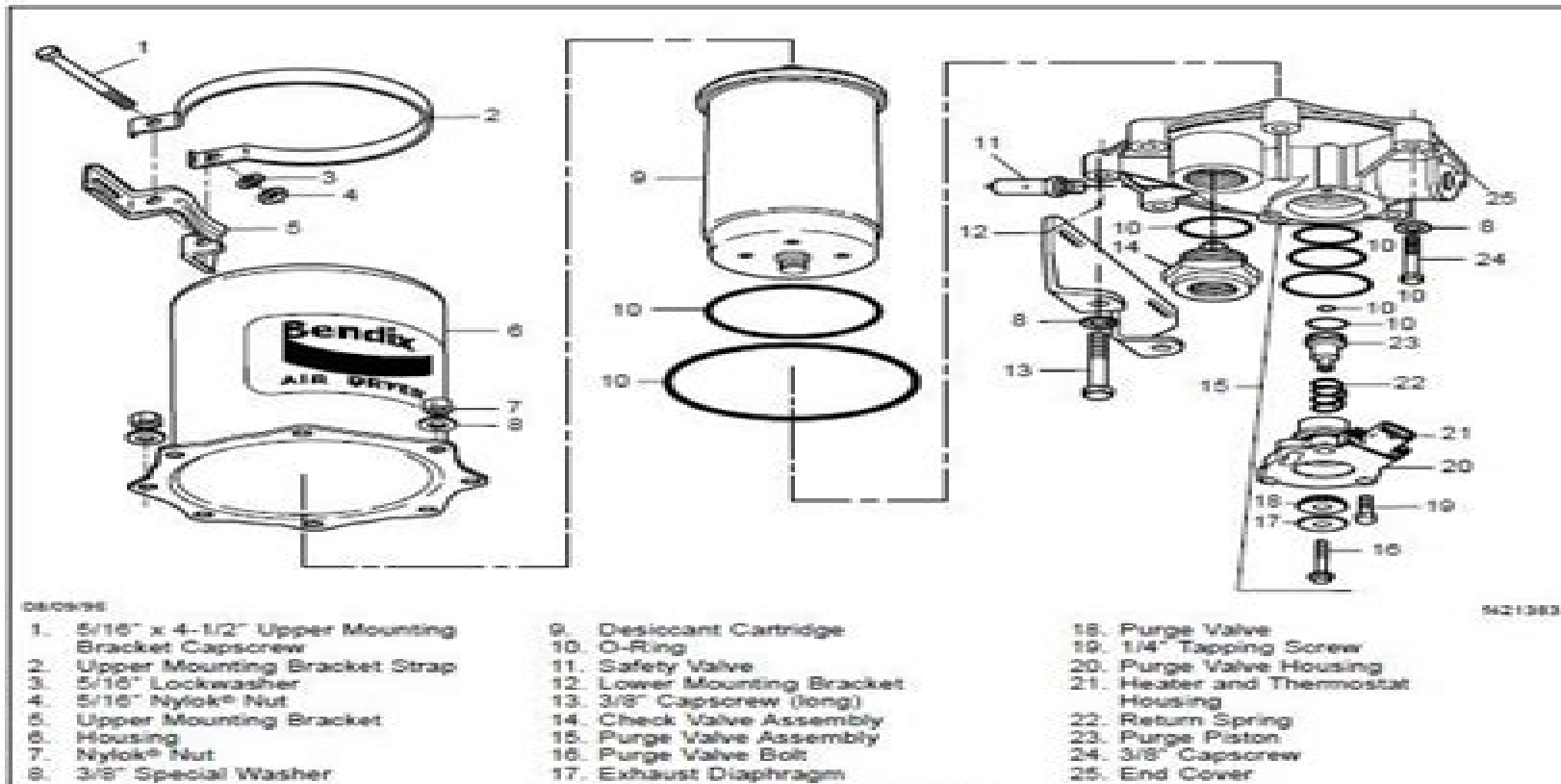


Fig. 1. AD-9 Air Dryer (exploded view)

lb-ft-in (3060 to 4340 N-cm). Install the capscrew, two washers, and a new Nylok nut in the upper mounting bracket strap. Torque the upper mounting bracket strap capscrew 80 to 120 lb-ft-in (904 to 1356 N-cm).

18. Connect and tighten the three air lines. Connect the harness connector to the heater and thermostat assembly until the lock tab snaps in place.
19. Start the engine, build the air pressure, and check the air brake system for leaks. If any air

leaks are present, see Group 42 of the *Century Class Trucks Workshop Manual* for diagnosis and repair information.

42-03 Air Dryer Inspection

1. Check for moisture in the air brake system by opening the reservoir drain cocks. Examine the discharge. Some trace of water in the discharge is normal. A discharge of a milky gray liquid indi-

Freightliner Century Class 120 Diagram Maintenance Manual

AN Whitehead



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