



Valve Clearance

■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover and the glow plugs.
- Align the "ITC" mark (1) on the flywheel and alignment mark (2) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "*" using a feeler gauge.

[When No. 1 piston comes to the compression top dead center]

Cylinder No.	No. 1	No. 2	No. 3
Intake valve	*		*
Exhaust valve	*	*	

- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "ITC" mark (1) on the flywheel and alignment mark (2) on the rear end plate so that the No. 1 piston comes to the overlap position.
- Check the following valve clearance marked with "*" using a feeler gauge.

[When No. 1 piston comes to the overlap position]

Cylinder No.	No. 1	No. 2	No. 3
Intake valve		*	
Exhaust valve			*

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory spec.	0.145 to 0.155 mm 0.00571 to 0.00728 in.
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■ NOTE

- The sequence of cylinder numbers is given as No. 1, No. 2 and No. 3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) "ITC" Mark
(2) Alignment Mark

A : Gear Case Side

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Table of Contents **Kubota Zd2service Manual**

1. Understanding the eBook Kubota Zd2service Manual
 - The Rise of Digital Reading Kubota Zd2service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Zd2service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Zd2service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Zd2service Manual
 - Personalized Recommendations
 - Kubota Zd2service Manual User Reviews and Ratings
 - Kubota Zd2service Manual and Bestseller Lists

5. Accessing Kubota Zd2service Manual Free and Paid eBooks
 - Kubota Zd2service Manual Public Domain eBooks
 - Kubota Zd2service Manual eBook Subscription Services
 - Kubota Zd2service Manual Budget-Friendly Options
6. Navigating Kubota Zd2service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Zd2service Manual Compatibility with Devices
 - Kubota Zd2service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Zd2service Manual
 - Highlighting and Note-Taking Kubota Zd2service Manual
 - Interactive Elements Kubota Zd2service Manual
8. Staying Engaged with Kubota Zd2service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Zd2service Manual
9. Balancing eBooks and Physical Books Kubota Zd2service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Zd2service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Zd2service Manual
 - Setting Reading Goals Kubota Zd2service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Zd2service Manual
 - Fact-Checking eBook Content of Kubota Zd2service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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