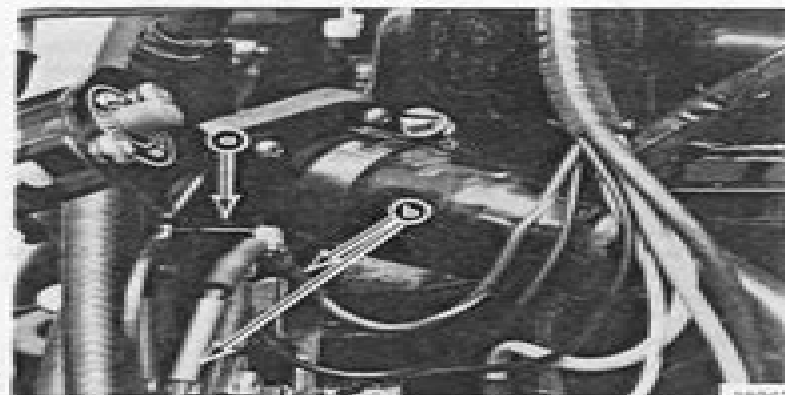


11. Connect instrument harness to engine harness. Tighten clamp.
12. Connect trim position sender brown/white wire as shown in Figure 7.
13. Connect fuel line. Check for leaks.
14. Connect throttle cable. Refer to "Attaching/Adjusting Throttle Cable".
15. Connect any grounding wires or accessories that may have been disconnected.
16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

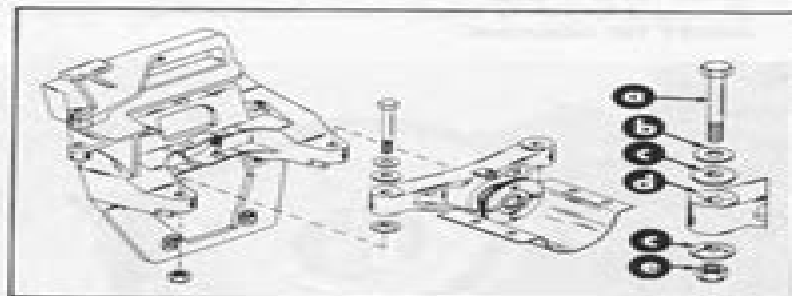
a - Terminal Block
b - Brown/White Wires
Figure 7. Sender Connection



ALIGNMENT

BEARING SUPPORT INSTALLATION

The following procedure **MUST BE** used when installing bearing support on MCM-120R/140R Models:



- a - Bolt (2)
b - Flat Washer (2)
c - Spherical Washer (4) (Install with Rounded Side Toward Bearing Support)
d - Bearing Support
e - Nut (2)

Figure 1. Bearing Support Attaching Parts

1. Install bearing support, as shown in Figure 1. **DO NOT** tighten bolts.
2. Insert solid end of Alignment Tool (91-37797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft

Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts **MUST BE** struck with a hammer to properly seat spherical washers. If procedure is not followed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

Mercury MCM 140 Manual

D Kirk



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Table of Contents Mercruiser Mcm 140 Manual

1. Understanding the eBook Mercruiser Mcm 140 Manual
 - The Rise of Digital Reading Mercruiser Mcm 140 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser Mcm 140 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercruiser Mcm 140 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser Mcm 140 Manual
 - Personalized Recommendations
 - Mercruiser Mcm 140 Manual User Reviews and Ratings

- Mercruiser Mcm 140 Manual and Bestseller Lists
- 5. Accessing Mercruiser Mcm 140 Manual Free and Paid eBooks
 - Mercruiser Mcm 140 Manual Public Domain eBooks
 - Mercruiser Mcm 140 Manual eBook Subscription Services
 - Mercruiser Mcm 140 Manual Budget-Friendly Options
- 6. Navigating Mercruiser Mcm 140 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercruiser Mcm 140 Manual Compatibility with Devices
 - Mercruiser Mcm 140 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercruiser Mcm 140 Manual
 - Highlighting and Note-Taking Mercruiser Mcm 140 Manual
 - Interactive Elements Mercruiser Mcm 140 Manual
- 8. Staying Engaged with Mercruiser Mcm 140 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercruiser Mcm 140 Manual
- 9. Balancing eBooks and Physical Books Mercruiser Mcm 140 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercruiser Mcm 140 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mercruiser Mcm 140 Manual
 - Setting Reading Goals Mercruiser Mcm 140 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercruiser Mcm 140 Manual
 - Fact-Checking eBook Content of Mercruiser Mcm 140 Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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