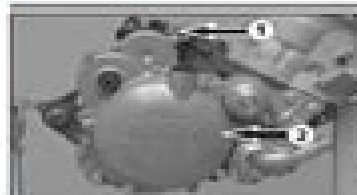




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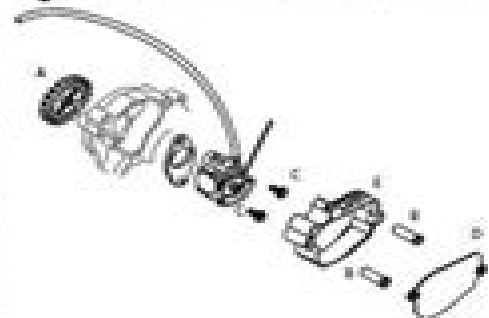
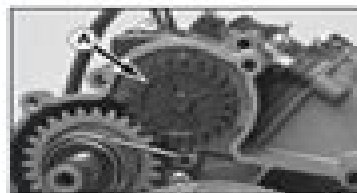


REPAIR MANUAL ENGINE



Remove valve housing, intake flange and oil pump (separate lubrications)

- When dismantling the clutch cover additionally remove the bolt



- Pull the oil pump wheel off the oil pump



- Remove the cover from the oil pump housing
- Remove the 4 bolts of the intake flange and then, move the intake flange upwards or downwards
- Push the 2 thrust bearings out of the housing

NOTE: The bolt at the intake flange can be unscrewed completely only as soon as the oil pump housing has been dismantled



- Push the oil pump housing off the engine case and bring it always into position
- Remove the 2 bolts and withdraw oil pump together with gasket from the engine case
- Remove the bolt at the intake flange, and dismantle intake flange together with valve housing



Removing clutch and primary drive

- Loose the 3 bolts in diagonal order so as to prevent jamming of the shaft due when the springs relax
- Remove bolts, spring, nut, and springs
- Take the pressure cap and the disc package out of the water clutch hub
- Push the thrust bearings out of the main shaft



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