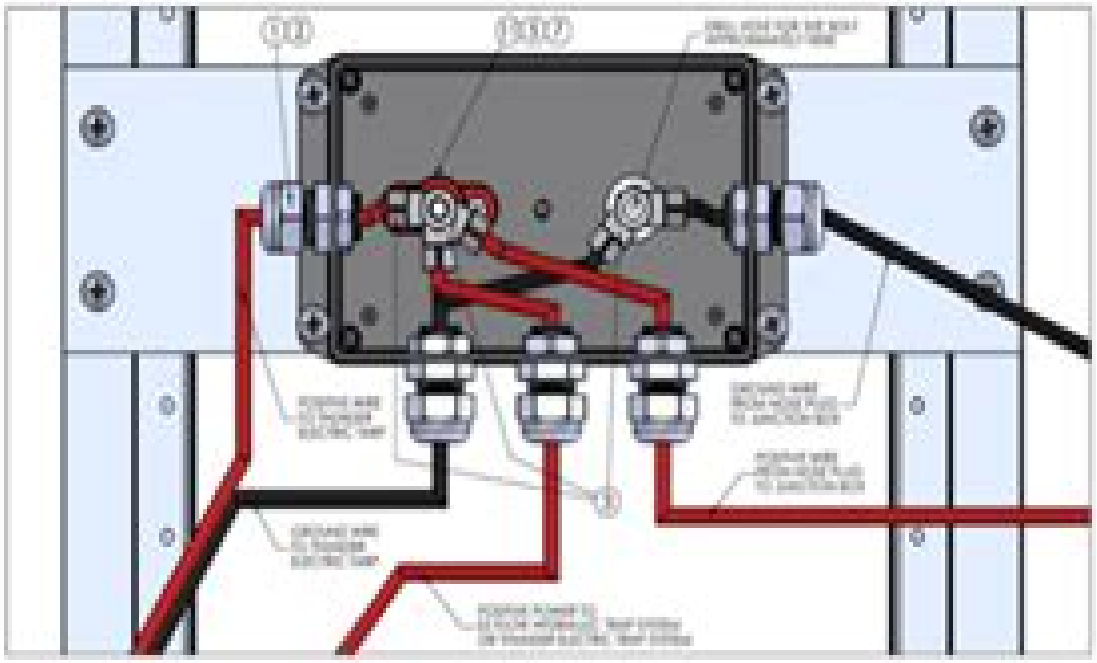
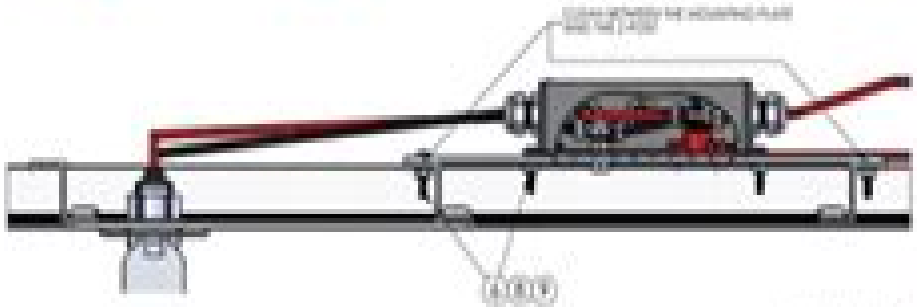
JUNCTION BOX INSTALLATION KIT FOR THUNDERSTONE TARP KIT AND EZ-FLOW TRAP OR THUNDER ELECTRIC TRAP KITS

Thunderstone manufacturing

USE THIS WHEN INSTALLING THUNDER ELECTRIC TARPS WITH THE EZ FLOW HYDRAULIC COVERS OR THE THUNDER ELECTRIC TRAPS. LAYOUT SHOWN IS FOR REFERENCE ONLY.





ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	10-0001	JUNCTION BOX
2	1	10-0002	JUNCTION BOX COVER
3	1	10-0003	JUNCTION BOX GASKET
4	1	10-0004	JUNCTION BOX MOUNTING PLATE
5	1	10-0005	JUNCTION BOX CABLE PLUG
6	1	10-0006	JUNCTION BOX CABLE PLUG GASKET
7	2	10-0007	JUNCTION BOX CABLE PLUG NUT
8	1	10-0008	JUNCTION BOX CABLE PLUG WASHER
9	1	10-0009	JUNCTION BOX CABLE PLUG GROMMET
10	1	10-0010	JUNCTION BOX CABLE PLUG GROMMET
11	1	10-0011	JUNCTION BOX CABLE PLUG GROMMET

DISCONNECT ALL POWER TO THE TRAILER BY UNPLUGGING THE SYSTEM FROM THE TRACTOR BEFORE ATTEMPTING THE FOLLOWING.

JUNCTION BOX PREPARATION INSTRUCTIONS

- DRILL HOLES IN THE MOUNTING PLATE FOR THE CABLE PLUGS AND FOR THE GROUND WIRE(S) TO BE INSTALLED. USE THE LOCATIONS IN THE LEFT SIDE OF THE JUNCTION BOX AS A GUIDE.
- DRILL HOLES IN THE SIDE OF THE JUNCTION BOX FOR THE CABLE PLUGS.
- CAREFULLY REMOVE THE COVER FROM THE JUNCTION BOX. DRILL HOLES IN THE COVER FOR THE GROUND WIRE(S) TO BE INSTALLED.
- USE THE FOUR 1/4" X 1/2" SCREWS, NUTS, AND LOCK WASHERS AND ATTACH THE MOUNTING PLATE TO THE MOUNTING PLATE.
- DRILL A 5/8" DIAMETER HOLE APPROXIMATELY WHERE SHOWN FOR THE 5/8" BOLT TO BOLT THROUGH.
- INSERT THE 5/8" THREADED BOLT THROUGH AND SECURE WITH THE SMALL FLAT WASHER THROUGH THE HOLE AND THE LARGE FLAT WASHER THROUGH THE SLOT IN THE MOUNTING PLATE. USE THE BOLT TO SECURE THE JUNCTION BOX TO THE MOUNTING PLATE BY THE BOLT HOLE AND THE SLOT IN THE MOUNTING PLATE TO ADJUST THE ANGLE OF THE JUNCTION BOX FOR THE BEST FIT/ALIGNMENT.
- DRILL HOLES FOR THE BOLTS THAT SECURE THE MOUNTING PLATE TO THE TRAILER APPROXIMATELY WHERE SHOWN AND USE THE THREE 1/4" X 1/2" BOLTS, WASHERS, AND NUTS TO INSTALL.

JUNCTION BOX MOUNTING INSTRUCTIONS

- REMOVE THE GROMMET FROM THE CABLE PLUG THAT WILL BE USED FOR THE POWER WIRE(S) TO BE INSTALLED. CUT THE CABLE CLOSE ENOUGH TO THE HOSE PLUG FOR ALL THE WIRES TO REACH INSIDE THE BOX.
- CLEAN BOTH SIDES OF THE MOUNTING PLATE AND THE JUNCTION BOX WHERE THE GASKET IS TO BE INSTALLED. GASKET MUST BE CLEAN TO MAKE GOOD CONTACT WITH THE GROUND WIRE(S).
- SECURE THE JUNCTION BOX AND GASKET TO THE MOUNTING PLATE WITH THE FOUR 1/4" X 1/2" SCREWS, NUTS, AND LOCK WASHERS AND ATTACH THE MOUNTING PLATE TO THE TRAILER.

JUNCTION BOX WIRING INSTRUCTIONS (EXISTING TARP SYSTEM)

- USE CAUTION WHEN CUTTING WIRES TO AVOID DAMAGE TO THE ATTACHED COMPONENTS AND ENSURE CORRECT CONNECTIONS.
- REMOVE THE POSITIVE AND NEGATIVE WIRE FROM THE HOSE PLUG AND RUN THEM THROUGH THE CABLE PLUG AT THE BACK OF THE JUNCTION BOX AND THROUGH THE GROMMET AND CABLE PLUG.
- RUN THE POSITIVE WIRE FOR THE TARP SYSTEM THROUGH A STRAIN RELIEF AS SHOWN AND THROUGH THE CABLE PLUG AT THE BACK OF THE JUNCTION BOX.
- RUN ONE OF THE GROUND WIRE BACK TO WHERE THE POSITIVE WIRE THROUGH THE MOUNTING PLATE (SHOWN ABOVE).
- RUN THE TWO 18 GAUGE WIRES THROUGH THE HOSE PLUG BODY.
- PUT THE POSITIVE WIRE AND THE TWO 18 GAUGE WIRES THROUGH THE GROMMET AND THE HOSE PLUG BODY.
- INSTALL A 5 AMP FUSE ON THE POSITIVE POWER WIRE FOR THE TARP SYSTEM, AND A 5 AMP FUSE ON THE POSITIVE AND GROUND WIRES FOR THE TARP SYSTEM.
- PUT THE 1/4" HEAT SHRINK TUBE OVER THE TWO 18 GAUGE WIRES TO PROTECT FROM CORROSION. CONNECT AND SOLDER WIRES.
- CONNECT THE POSITIVE WIRE FROM THE HOSE PLUG AND THE TWO POSITIVE POWER WIRES FROM THE TARP AND TRAP SYSTEMS TO THE BOLT ON THE JUNCTION BLOCK (10).
- CONNECT THE NEGATIVE WIRE FROM THE HOSE PLUG AND THE GROUNDED WIRE FROM THE TARP SYSTEM TO THE BOLT ON THE JUNCTION BLOCK (9).
- TIGHTEN ALL OF THE CLOSE STRAIN RELIEF NUTS AND PULL GENTLY ON THE WIRES TO MAKE SURE THEY ARE SECURE.
- PLUG IN THE TRAILER AND TURN SURE ALL THE SYSTEMS WILL POWER UP.
- PUT COVER ON THE BOX.

DRAWN BY	DATE DRAWN	For questions contact customer service @ 402-435-4049	SHT NO.
MGM	7/14/2014		1 OF 1 SHTS

Installation Guide J4n Junction Box For Rnavigation System

Daniel F McAuley

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