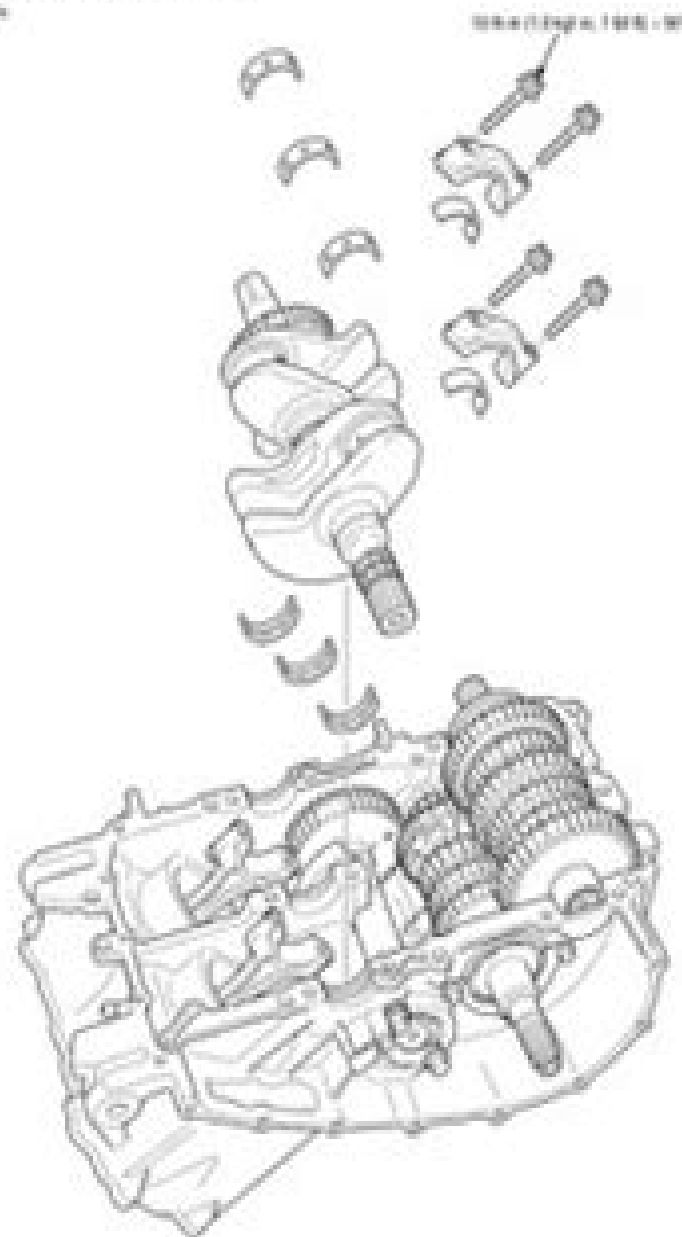


COMPONENT LOCATION

NOTED shown



CRANKSHAFT

Separate the crankshaft halves (page 15-6).

SIDE CLEARANCE INSPECTION

Measure the connecting rod side clearance.

SERVICE LIMIT: 0.40 mm (0.016 in.)

If the clearance exceeds the service limit, replace the connecting rod.
Recheck and if still out of limit, replace the crankshaft.



REMOVAL

NOTICE

Do not interchange the bearing shells. They must be installed in their original locations or the correct bearing oil clearance may not be obtained, resulting in engine damage.

Mark the bearing caps and bearings so you remove them to replace the correct cylinder for reassembly.

Remove the crankpin bearing cap bolts (1) and bearing caps (2).

Remove the crankshaft (3).

NOTICE

Before removal, position all the pistons at TDC. (Top Dead Center) to prevent damaging the crankpin with the connecting rod.



Remove the main journal bearings (4) from both crankshaft halves.

Remove the crankpin bearings (5) from the connecting rods and bearing caps.

NOTICE

Do not interchange the bearing shells. They must be installed in their original locations or the correct bearing oil clearance may not be obtained, resulting in engine damage.



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Mark Steyvers



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