



## Design

Cutter guides for spur and helical work are of robust proportions and have long bearing surfaces which ensure accuracy of reciprocating movement. High cutting speeds can be used, even on work which must be held to close limits of accuracy. The work spindle is fitted with great care and adequate lubrication is provided for long life and high precision operation. The work spindle is carried in a work slide of liberal dimensions and exceptional steadiness is ensured for the work spindle. Provision is made on the slide for angular relief movement which may be

varied between 0 and 15° in either direction. This feature is of great assistance in avoiding cutter rub on the return stroke of the cutter. The amount of relief is adjustable, a useful asset in some cases of internal gear production.

Hand rotation to the work spindle is provided to facilitate checking concentricity of work holding fixtures and blanks. Index worm and worm wheel may be re-engaged without risk of damage since a mechanical alignment device is provided.

# Gear Shaper Manual

**VM Jensen**



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