


REMOVAL OF NO. 1 BOGIE ASSEMBLY

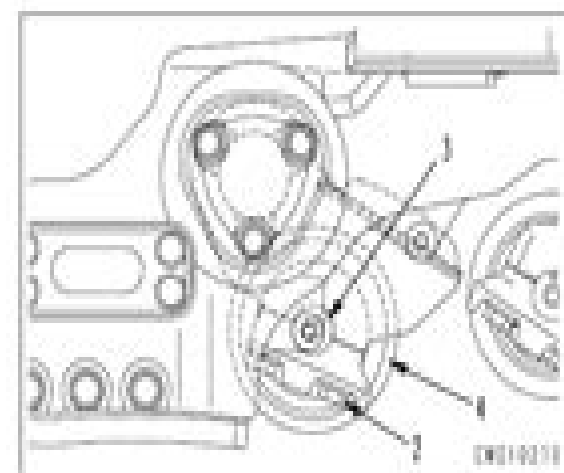
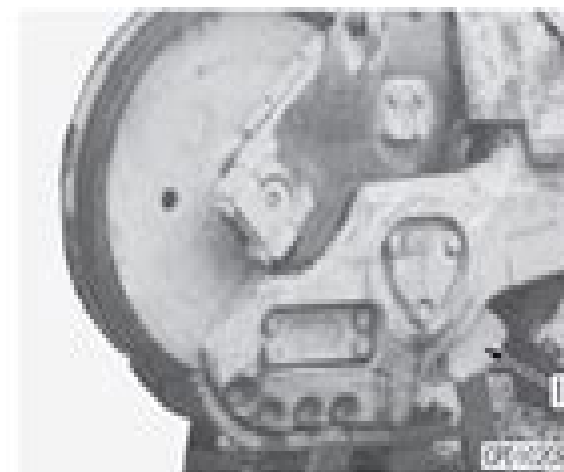
Serial No.: 10685 and up

1. Loosen track shoe tension.
For details, see REMOVAL OF TRACK SHOE ASSEMBLY.
2. Operate blade and ripper, and raise chassis to a position where track roller of No. 2 bogie assembly is separated from track link.
 Set a block between the track roller and the track link to prevent the chassis from coming down.
3. Fit eyebolts to holes of pad mounting bolt (M12 x 2) portion at rear of No. 1 bogie assembly, and raise No. 1 bogie assembly (1).
4. Put steel plate between track shoe and roller, then loosen roller cap bolts (2) approx. 20 mm. (Both inside and outside)
5. Tap end face of shaft (3) with hammer and remove track roller assembly (4).
 - There is a dowel pin on the rear side of the track roller assembly, so be careful not to break it.

(Dowel pin insertion tolerance: 5 - 6 mm)
6. Remove roller cap bolt (2), then put track roller assembly (4) on steel plate, and pull out.



Track roller assembly : 240 kg



Komatsu D475a 3 Service Repair Workshop Manual

B Lingard



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