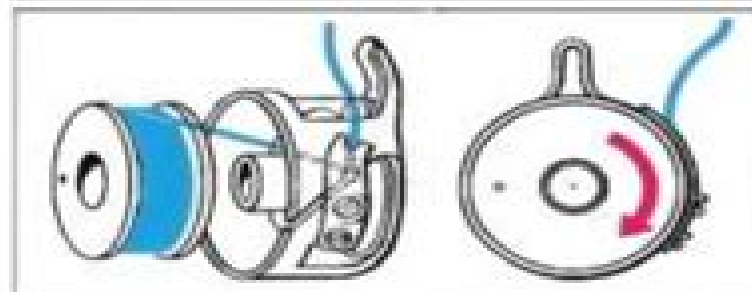
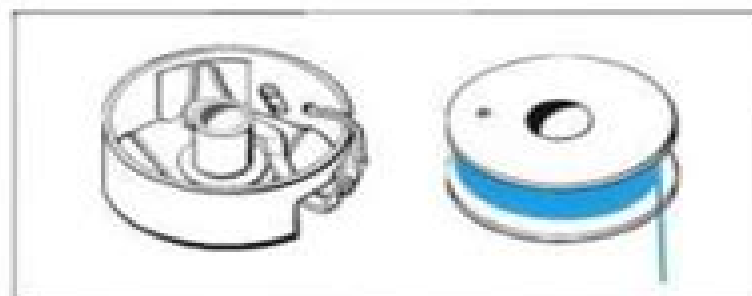


## Threading the lower thread

When the bobbin is wound, place it beside its case with the hole upwards. The thread is then running as shown in the fig. Place the bobbin in its case without turning it around.

Slide the thread into the slot on the edge of the bobbin case.

Pull the thread in under the tension spring. Check that the bobbin rotates in the direction of the arrow when the thread is pulled.

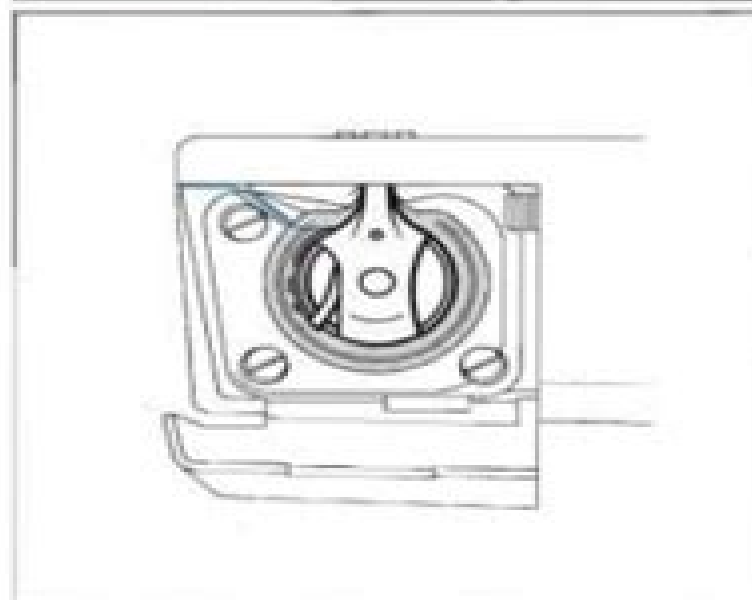


## Insertion of the bobbin case

Push the bobbin case onto the spindle of the shuttle (hook) so that the projection of the bobbin case fits in the notch at the top of the shuttle cover. Press on the bobbin case slightly to be sure it is latched onto the spindle of the shuttle.

Draw the thread upwards to the left into the slot. There is a little knife at the end of the slot. Draw the thread to the end of the slot and back again. The lower thread is then cut off and is kept in place until the sewing begins.

You can also let the thread hang. In that case it must be brought up with the upper thread before you start sewing.



# Husqvarna 6440 Manual

**Jianjun Gao**



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