

2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
ELECTRICAL SYSTEM	2	Replace drive belt (Royal)
	3	Replace drive belt
	8	R&R transmission
	2	Replace battery

RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
	6	R&R front axle
TRANSMISSION/ SYSTEM	1	R&R grease fittings
	3	Front axle spindle assembly
	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transaxle
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
ENGINE	3	Replace tire
	3	Drive pulley idler
	4	Install tube
	15	R&R engine (850-12 & 970-12)
MISCELLANEOUS	25	R&R engine (except 850-12 & 970-12)
	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
ELECTRIC/ SYSTEM	1	Replace rear deck roller
	4	Replace idler (cutting deck)
	10	Repair lift assembly
	8	Electric actuator
FUEL SYSTEM	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	6	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

10 Rear Fender
4 Dash
5 Muffler

Engine Labor Pricing Guide

J Elliott



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Armed Services Pricing Manual (ASPM).: Price analysis ,1986 **Automotive Repair Industry** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1969 Investigates automobile repair business to determine if automobile manufacturers create anticompetitive environment causing the inordinately high cost increases for automobile parts and labor to effect repairs **Motor Maintenance Data Book and Flat-rate Manual** B. M. Ikert,1929 Warranty Program for VTA-903T and VTA-903-T600 Cummins Engine Warranty (DAAE07-89-D-A005 and DAAE07-91-D-A004). ,1997 **Handbook of Mechanical and Electrical Cost Data** Halbert Powers Gillette,Richard Turner Dana,1918 Motor Age ,1923 **Automotive Repair Industry: December 3, 4, and 5, 1968** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1969 *Fundamentals of Automotive Maintenance and Light Repair* Kirk VanGelder,2019-01-21 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today s light duty vehicles *Fundamentals of Medium/Heavy Duty Diesel Engines* Gus Wright,2015-12-16 Jones Bartlett Learning CDX Automotive Cover *Automotive Repair Industry* United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1969

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