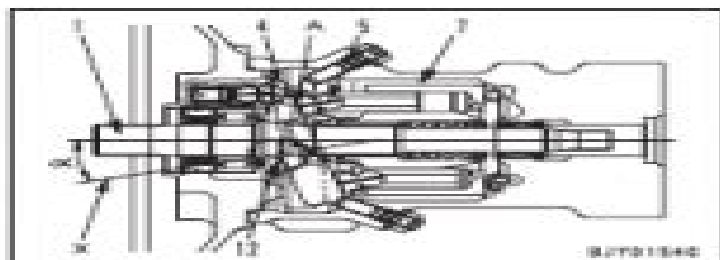


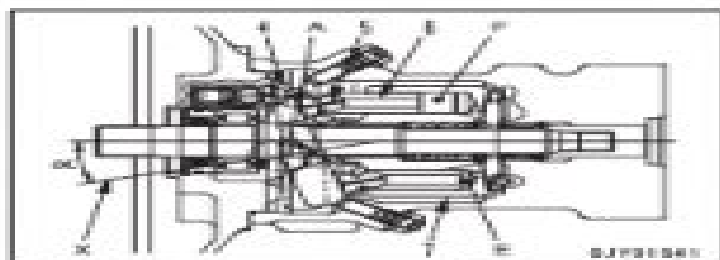
Operation

1. Operation of pump

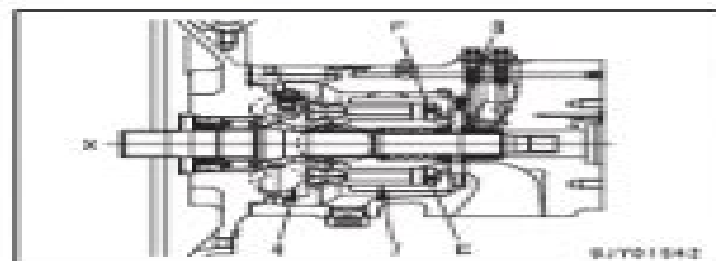
- Shaft (1) and cylinder block (7) revolve together and shoe (5) slides on plane A. As rocker cam (4) starts around ball (12) at this time, angle (α) between the center line X of rocker cam (4) and axis of cylinder block (7) changes. Angle (α) is called the swash plate angle.



- If the angle between the center line X of rocker cam (4) and the axis of cylinder block (7) is α , plane A works as a cam for shoe (5).
- Accordingly, piston (6) slides inside cylinder block (7) and makes difference between volumes E and F in cylinder block (7) and the oil is drawn and discharged by the difference.
- In short, if cylinder block (7) revolves and volume of chamber E is reduced, the oil is discharged. On the other hand, the volume of chamber F is increased and the oil is sucked. (The figure shows the end of suction process of chamber F and the end of discharge process of chamber E.)



- If center line X of rocker cam (4) is in the direction of the axis of cylinder block (7) (Swash plate angle = 0), the difference between volumes E and F in cylinder block (7) is 0 and oil is not sucked or discharged (The swash plate angle is not reduced to 0 actually, however).
- In short, swash plate angle (α) is in proportion to the discharge of the pump.
- The number of holes on cylinder block (7) is even 10 and every second one of them is fitted to 2 grooves of valve plate (8). The quantity of the oil equivalent to 5 pistons is discharged to each of P1 and P2.



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