



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	9.6
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	12.8	12.8
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	16.0	16.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	19.2	19.2
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	22.4	22.4
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,200	25.6	25.6
1	11,200	8,200	22,400	19,600	15,600	15,400	26,600	28.8	28.8
1 1/8	13,000	9,600	26,000	22,800	18,000	17,800	30,800	32.0	32.0
1 1/4	15,000	11,000	30,000	26,400	21,000	20,800	35,000	35.2	35.2

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution	
5,000 lb = 5,000 lb Tension in A = length B = 4,000 lb Tension in A = $\frac{B}{3}$ Tension in B = $\frac{A}{3}$	Known Weights CG in Feet from A CG in Feet from B
Known Weights CG in Feet from A CG in Feet from B	Legend W_A = Weight at A W_B = Weight at B W_T = Total Weight W_A = Weight at A W_B = Weight at B W_T = Total Weight

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	9.6
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	12.8	12.8
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	16.0	16.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	19.2	19.2
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	22.4	22.4
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,200	25.6	25.6
1	11,200	8,200	22,400	19,600	15,600	15,400	26,600	28.8	28.8
1 1/8	13,000	9,600	26,000	22,800	18,000	17,800	30,800	32.0	32.0
1 1/4	15,000	11,000	30,000	26,400	21,000	20,800	35,000	35.2	35.2

Block & Fairlead Loading		Example	
Angle A	Block Factor	Line Pull	Block Load
180	0.50	5,000	2,500
150	0.63	5,000	3,125
120	0.87	5,000	4,375
90	1.00	5,000	5,000
60	1.15	5,000	5,750
30	1.33	5,000	6,667

Rigging Hardware Capacities		Rigger's Checklist	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"
1/8	900	1,300	1,500
5/16	1,400	2,000	2,500
3/8	2,000	2,800	3,500
7/16	2,800	3,800	4,800
1/2	3,800	5,000	6,400
5/8	4,800	6,400	8,200
3/4	5,800	7,800	10,000
7/8	7,000	9,400	12,000
1	8,200	11,000	14,000
1 1/8	9,600	12,800	16,000
1 1/4	11,000	14,600	18,000

Coefficients of Friction		D:d Ratios	
Material	Coefficient	D:d	Ratio
Steel on steel	0.15	20:1	0.04
Steel on steel	0.15	10:1	0.08
Steel on steel	0.15	5:1	0.16
Steel on steel	0.15	2:1	0.32
Steel on steel	0.15	1:1	0.64

Load Weights - Calculating		Pounds / sq. ft.	
Material	Weight	1/8"	1/4"
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10
Aluminum	168	5	10

Hitch Types		Hitch Types	
1	2	3	4
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
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Hitch Types		Hitch Types	
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Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical
Single Vertical	Single Vertical	Single Vertical	Single Vertical

Mobile Crane Hand Signals		Mobile Crane Hand Signals	
1	2	3	4
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop

Checklists		Checklists	
1	2	3	4
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop
Stop	Stop	Stop	Stop

WARNING: This poster is provided for quick reference only. OSHA regulations and ASME standards have been paraphrased. Inspectors should be well trained in rigging inspection.



Journeyman Rigger Study Guide

Mark Steyvers



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