

## Product Transfer System Screen

The Product Transfer System screen is shown in Figure 21. To start the transfer system, first start the Dust Collection System. After verifying that all equipment is in Auto and no error conditions exist, select the path for the Transfer system by pressing the Path Select button.

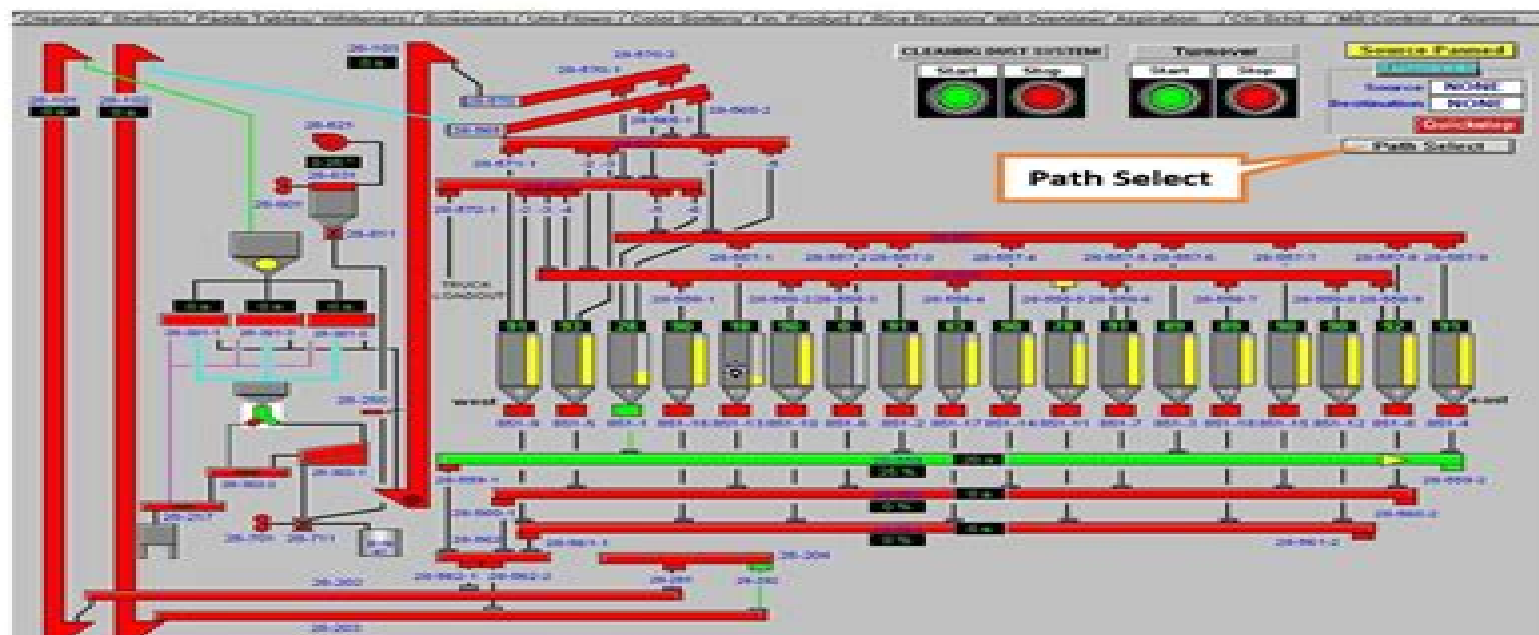


Figure 21: Product Transfer System Screen

Pressing the path select button will display the Transfer Path Select popup screen shown in Figure 22. This screen determines the available bins that appear in the Sources and Destinations areas. If a bin is not available, the button will not be white. If the button is light gray the bin is locked out for service or fumigation, if the button is blue the bin is being used for the Transfer system.

Select the path by clicking on the desired source and destination bins in the upper boxes. Then load the path with the load path button. Once the path is loaded, Hide the path select screen, and Press Start to start the system. The system will start all equipment except the sources, which will remain in a paused state. To un-pause the sources, select the Source Pause button.

# Industrial Maintenance Apprenticeship Manual

**David Baud**



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