Haas ST-30 Y-Axis Lathes

The High-Performance Turning Centers





1. 3 400 rpm high-torque spindle; 22,4 kW vector drive 22,4 kW vector dual drive

2. 4 500-rpm high-speed spindle;

3. ±51 mm" Y-axis travel for off-center milling, drilling and Lappoing

4. ISO standard G-code programming through the user-friendly, full-function Haas CNC control or use the optional Intuitive Programming System

5. Belt-type chip conveyor available.

Warranty: 1 Year Parts and Labor

[Standard Features]

- 254 mm Hydraulic Chucking System
- A2-6 Spindle Nose
- 76 mm Bar Capacity
- ±51 mm Y-Axis Travel
- . 6-000-rom Live Tooling with C Axis
- 15" Color LCD Monitor w/USB Port
- 1 M8 Program Memory
- Rigid Tapping
- Made in the USA

IST-BOY I

- 457 x 584 mm Max Capacity
- 3400-rpm Spindle
- 22.4 kW Vector Drive
- 12-Station BOT Turret

[ST-BOSSY]

- 406 x 584 mm Max Capacity
- 4500-rpm Spindle
- 22,4 kW Vector Drive
- 24-Station BOT/VDI Turnet

[Options] person for

- Programmable Hydraulic Tailstock
- High-Pressure Coolant Systems
- Automatic Tool Presetter System
- Belt-Type Chip Conveyor
- Ethermet interface
- Haas Intuitive Programming System
- Haas Bar Feeder
- Paets Catcher
- Servo Auto Door



Haas St 30 Parts Manual

Katrin Zwirglmaier

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