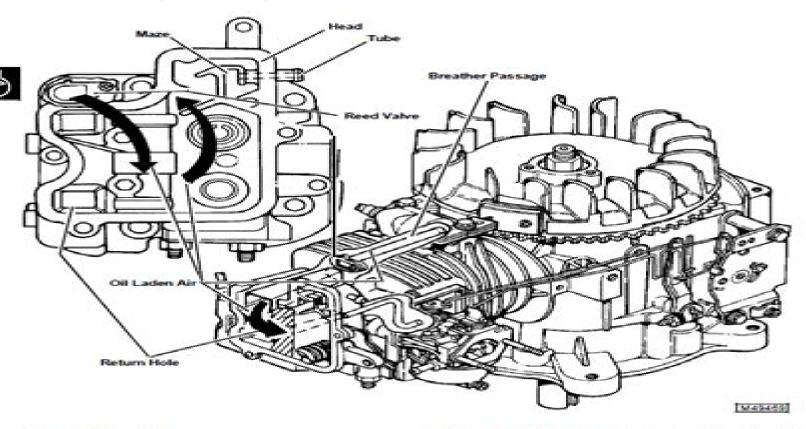
#### CRANKCASE OPERATION



#### Theory of Operation:

The breather consists of a reed valve that controls the flow of air out of and into the crankcase. As the piston moves in during power and intake strokes, the volume in the crankcase decreases. To prevent a build-up of pressure, oil-laden air is allowed to freely flow out through the breather passage, past the reed valve into the head. In the head some of the oil separates from the air and returns to the crankcase through the return hole. The air then passes into the maze. In the maze more oil separates from the air and also returns through the return hole. The air then passes through a tube which connects to the air cleaner housing of the carburetor. The air is routed to burn oil vapors and keep them out of the atmosphere. As the crankshaft continues to rotate and the piston goes out for compression or exhaust strokes, the volume in the crankcase increases and the air that was let out tries to

get back in. But the reed valve is now closed and the return hole is below the level of the oil in the crankcase so only a small amount of air can get back in through the return hole. A vacuum is created.

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