SPLIT TYPE ROOM AIR CONDITIONER

INSTALLATION MANUAL

(PART NO. 9312853014-01)

This air conditioner uses new refrigerant HFC (R410A).

The basic installation work procedures are the same as conventional refrigerant (R22) models.
However, pay careful attention to the following points:

(1) Since the working pressure is 1.6 times higher than that of conventional refrigerant(R22) models, some of the piping and installation and service tools are special. (See the table below.) Especially when replacing a conventional refrigerant(R22) model with a new refrigerant (R410A) model, always replace the conventional piping and flare nuts with the R410A piping and flare nuts.

(2) Models that use refrigerant R410A have a different charging port thread diameter to prevent erroneous charging with conventional refrigerant(R22) and for safety. Therefore, check beforehand. (The charging port thread diameter for R410A is 1/2 threads per inch.)

(3) Be more careful that foreign matter (oil, water, etc.) does not enter the piping than with refrigerant(R22) models. Also, when storing the piping, securely seal the opening by pinching, taping, etc.

(4) Make sure that charging (the refrigerant) does not exceed the allotted amount. Do not charge more than the allotted amount. Excessive charging may cause a compressor breakdown due to abnormally high pressure.

(5) Be sure to perform vacuum drying and gas leakage inspection. Be sure to perform vacuum drying and gas leakage inspection after installation work. Refrigerant R410A is a mixture, and if gas leakage occurs, the composition of the gas and liquid phases, and always charge from the liquid phase side because composition in the gas phase changes.

Special tools for R410A

Tool name	Contents of change
Gauge manifold	Pressure is high and cannot be measured with a conventional gauge. To prevent erroneous mixing of other refrigerants, the diameter of each port has been changed. It is recommended the gauge with marks (0.1 to 5.3 MPa (1 to 53 bar) for high pressure, -0.1 to 3.8 MPa (-1 to 38 bar) for low pressure).
Charge hose	To increase pressure resistance, the hose material and base size were changed.
Vacuum pump	A conventional vacuum pump can be used by installing a vacuum pump adapter.
Gas leakage detector	Special gas leakage detector for HFC refrigerant R410A.

Copper pipes

It is necessary to use seamless copper pipes and it is desirable that the amount of residual oil is less than 40 mg/10m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the internal surface). Otherwise, the expansion valve or capillary tube may become blocked with contaminants.

As an air conditioner using R410A incurs pressure higher than when using R22, it is necessary to choose adequate material etc.

Thicknesses of copper pipes used with R410A are as shown in Table1. Never use copper pipes thinner than 0.8mm even when it is available on the market.

Table 1 Thicknesses of Annealed Copper Pipes

Nominal diameter	Outer diameter (mm)	Thickness (mm)	
		R410A	(ref.) R22
1/4	6.35	0.80	0.80
3/8	9.52	0.80	0.80

⚠ WARNING

(1) Be sure use the existing (for R22) piping and flare nuts.
- If the existing materials are used, the pressure inside the refrigerant cycle will rise and cause breakage, injury, etc.(Use the special R410A materials.)

(2) When installing and relocating the air conditioner, do not mix gases other than the specified refrigerant(R410A) to enter the refrigerant cycle.
- If air or other gas enters the refrigerant cycle, the pressure inside the cycle will rise to an abnormally high value and cause breakage, injury, etc.

For authorized service personnel only.

⚠ WARNING

(1) For the room air conditioner to operate satisfactory, install it as outlined in this installation manual.
(2) Connect the indoor unit and outdoor unit with the air conditioner piping and cords available standards parts. This installation manual describes the correct connections using the standard accessories and the parts specified in this installation manual.
(3) Have installation work done by authorized service personnel only.
(4) Never cut the power cord, lengthen or shorten the cord, or change the plug.
(5) Also do not use an extension cord.
(6) Plug in the power cord plug firmly. If the receptacle is loose, repair it before using the room air conditioner.
(7) Do not turn on the power until all installation work is complete.

- Be careful not to scratch the air conditioner when handling it.
- After installation, explain correct operation to the customer, using the operating manual.
- Let the customer keep this installation manual because it is used when the air conditioner is serviced or moved.
- The maximum length of the piping is 15 m. The maximum height difference of the piping is 8 m. If the units are further apart than these, correct operation can not be guaranteed.

STANDARD ACCESSORIES

The following installation accessories are supplied. Use them as necessary.

Name and Shape	Q'ty	Name and Shape	Q'ty
Wall mount bracket	1	Drain plug (For heat pump type models) (Removable type)	1
Remote control unit	1	Drain hose	1
Battery	2	Tapping screw	6

One set of following parts are necessary for installation of this product. Use them as necessary.

Name
Connection wire assembly
Connection cord (Screwdriver)
Wall plate
Decoration tape
Small tapping screw
Wall clip
Saddle
Drain hose
Tapping screws
Sealant

ELECTRICAL REQUIREMENT

Please make the air conditioner power supply a special branch circuit and provide a special switch and receptacle, the non-use of the power cord.

SELECTING THE MOUNTING POSITION

Decide the mounting position with the customer as follows.

1. INDOOR UNIT

(1) Install the indoor unit level on a strong wall which is not subject to vibration.
(2) The inlet and outlet ports should not be obstructed; the air should be able to blow all over the room.
(3) Install in the location as near as possible to special branch circuit.
(4) Do not install they unit where it will be exposed to direct sunlight.
(5) Install the unit where connection to the outdoor unit is easy.
(6) Install the unit where drain piping can be routed easily.
(7) Take precautions not to install the unit where the ignition smoke or fire (E.g. fire, kerosene) can accumulate.

2. OUTDOOR UNIT

(1) If possible, do not install the unit where it will be exposed to direct sunlight. (If necessary, install a shield that does not interfere with the air flow.)
(2) Do not install the unit where a strong wind blows or where it is very dusty.
(3) Do not install the unit where people pass.
(4) Take any neighbors into consideration so that they are not disturbed by unit blowing (hot) noise or by the smoke.
(5) Provide the space indicated in Fig. 3 so that the air flow is not blocked. Also for efficient operation, leave open three of the four directions (top, rear and both sides).

⚠ WARNING

Install at a place that can withstand the weight of the indoor and outdoor units and install positively so that the units will not topple or fall.

⚠ CAUTION

(1) **Do not install where there is the danger of combustible gas leakage.**
(2) **Do not install near heat sources.**
(3) **If children under 10 years old may approach the unit, take preventive measures so that they can not reach the unit.**
(4) **Install the indoor unit on the wall where the height from the floors more than 230 cm.**

(Indoor unit piping direction)

The piping can be routed in the five directions indicated by (1), (2), (3), (4) and (5) in Fig. 10. When piping is routed in direction (2) or (3), cut along the piping groove in the side of the center cross with a handsaw.
When routing the piping in direction (3), cut a notch in the thin wall at the front bottom of the under cover.

Fig. 1

INSTALLATION DIAGRAM OF INDOOR AND OUTDOOR UNITS

Fig. 2

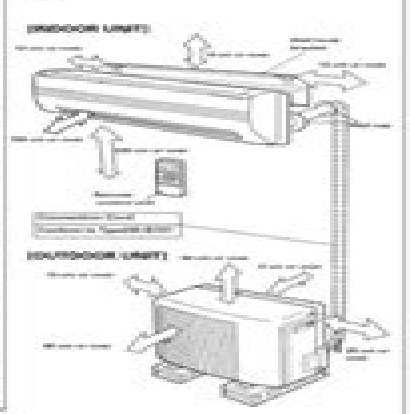
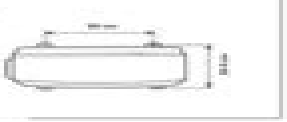


Fig. 3



FRONT PANEL REMOVAL AND INSTALLATION

The intake grille removal

(1) Open the intake grille.
(2) Pull down the knob.
(3) Open the intake grille, and lift the intake grille upward, until the axis at the top of the intake grille is removed.

The intake grille installation

(1) The fitting axis of the intake grille is installed on the front panel.
(2) Push the knob up by the projection.
(3) Lay down the intake grille.

The front panel removal

(1) Turn the vane guide and remove two screws at both sides of air outlet.
(2) Take out the air outlet part of the front panel, then lift the whole front panel up to remove it.

The front panel installation

(1) Fixing fit the lower part of the front panel to the air outlet part and insert the lower edge into the slot of the under cover.
(2) Insert the upper part of the front panel into the slot of bracket.
(3) Fix the front panel with two screws at both sides of the front panel.
(4) Turn the vane guide, tighten the screws, and then turn the vane guide back to the original position.

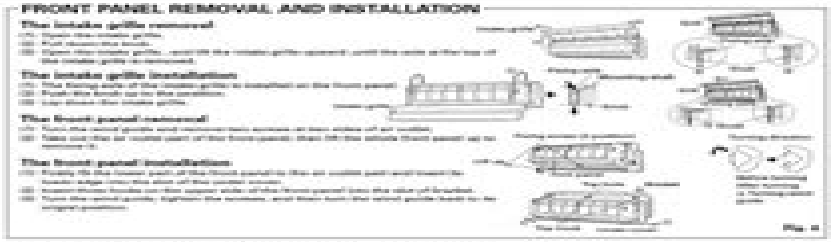


Fig. 4

THE UNDER COVER REMOVAL AND INSTALATION

The under cover removal should be done after the panel has been removed beforehand, or this parts may be damaged.
The under cover should be installed before the fixing of the panel, or it may result in poor installation.

The under cover removal

(1) While pressing the part between the right part of the under cover and the bracket, pull it out of the slot.
(2) Pull out the arches of the under cover, and while it is the left, fillets over the lower part getting out of the slot.
(3) Push the right part of the under cover inside left to separate the left side of the under cover from the bracket.

The under cover installation

(1) Hold right portion of the under cover and align it to the axis of the bracket.Finely insert the left and under cover.
(2) While the under cover is pushed to the front fixing portion of the body, then slide it to the right until the left part of the under cover engage the bracket.
(3) Push the right part of the under cover inward to make the arch and bracket engaged with each other completely.

Fig. 5

⚠ CAUTION

Install the front panel and inside grille correctly. If installation is incorrect, the front panel or inside grille may fall off and cause injury.

Be sure that the four hooks of the front panel is hooked securely to the mounts of the base.

CUSTOMER GUIDANCE

Explain the following to the customer in accordance with the operating manual.

(1) Explain the air filter removal and cleaning, and the filter removal and installation procedure.
(2) Explain the operation of the remote control unit.
(3) Explain the operating and installation procedure to the customer.

TEST RUNNING

- Perform test operation and check items 1) and 2) below.
- Run the test operation method by refer to the operating manual.
- Run the air conditioner for 30 minutes or more. Depending on the room temperature, in the case, where the room temperature is near the operation limit, or where the air conditioner is running after the room temperature has been lowered, it may not be possible to perform test operation. In such a case, perform test operation after the room temperature has risen sufficiently.
- The number of the indoor unit and outdoor unit LED (LED1) blink quickly (0.25 sec. ON and 0.25 sec. OFF) when the air conditioner is in the test operation mode. Refer to the indication (error) table and troubleshooting flow chart(s).

1. INDOOR UNIT

(1) Is operation of each button on the remote control unit normal?
(2) Does each lamp light correctly?
(3) Is the room temperature detected correctly?
(4) Is the drain normal?

2. OUTDOOR UNIT

(1) Is the operation of valves and each device during operation?
(2) Are noise, and vibration from the unit abnormal during operation?
(3) Is there any gas leakage?

Fig. 6

POWER

⚠ WARNING

⚠ CAUTION

Fujitsu Split Air Conditioner Installation Manual

Jicheng Xie

Fujitsu Split Air Conditioner Installation Manual:

Heating & Air Conditioning ,1996 **AJfocus** ,2000 Moody's International Manual ,2000 *Mergent International Manual* ,2002 **The Home Owner's Guide to HVAC** Rob Turner P.E.,2021-08-04 How green is green The average homeowner is usually well informed about which products and concepts are considered green but they seem to have less of an understanding of how they compare and which things work the best for the lowest investment Did you know that 40 percent of the average home power bill is dedicated to air conditioning in warm climates Further energy is spent on cooking hot water clothes dryers and such Did you know that solar hydronic panels are way more efficient than solar voltaic panels How about instantaneous water heaters Are they good Homeowners need to make dozens of decisions about which products or services they need in order to make their home the most efficient it can be for the given budget Do you have mold or humidity problems If you want to learn about things like the home envelope HVAC hot water and electrical systems this book is for you It is written in plain English and covers all the bases Also given are tips on saving the environment from an engineer s perspective The author is a big fan of the environment but does not like greenwashing The generic definition of greenwashing is the practice of making an unsubstantiated or misleading claim about the environmental benefits of a product service or technology Pros and cons of various green products are discussed so that the homeowner can understand the smartest purchases and practices One of the things you will learn is that the envelope of the home is just as important as the HVAC You have to understand both to be successful The envelope is thoroughly discussed as well as HVAC plumbing electrical and the various green technologies Epic Homesteading Kevin Espiritu,2024-01-09 Followed by millions epicgardening Author Kevin Espiritu has built a modern high tech homestead on a modest urban lot In Epic Homesteading he teaches you how to do the same wherever you live As Kevin has proven thanks to his enthusiasm and willingness to experiment there s no need to go back to the land live off grid and leave behind modern conveniences to improve your self sufficiency and autonomy Anyone can do it Follow in Kevin s footsteps with this accessible beginner friendly guide to embracing today s technology to grow and preserve food raise mini livestock like bees and chickens set up automated systems like irrigation and greywater recycling and so much more The high tech homesteading concepts and projects introduced in Epic Homesteading show you that wherever you are in the world city country or suburbia homesteading is for YOU Learn how to Use solar power Automate rainwater catchment and distribution Set up your food growing spaces outdoors and in Plant and care for a small orchard including pest management Cultivate microgreens and sprouts Keep bees chickens and quail Use laundry and shower greywater in the garden Preserve food Seek out and utilize free resources Maximize energy efficiency through a mini split system smart lighting and timers Plus you ll find large and small step by step DIY projects to power up your homestead quickly As an added bonus Kevin also shares advice on more complex subjects such as investigating local zoning regulations and permitting requirements staying organized understanding your limitations and

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