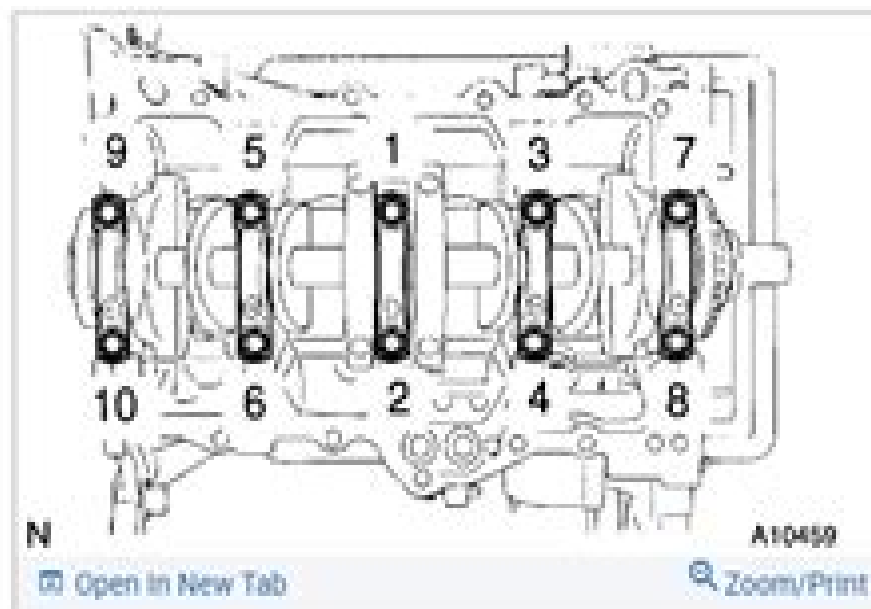




4

INSTALL BEARING CAPS

- Install the 5 bearing caps.

HINT: Each bearing cap has a number and front mark.

- Apply a light coat of engine oil on the threads and under the head of the bearing cap bolts.
- Install and uniformly tighten the 10 bolts of the bearing cap in several passes, in the sequence shown.

Torque:

1ST 22 Nm (220 kgf-cm, 16 ft. lbs.)

2ND Turn 90°

- Check that the [crankshaft](#) turns smoothly.

Eng Big End Torque Setting

Keith Seume

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Mechanical Engineering, 1922 *Page's Engineering Weekly*, 1905

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